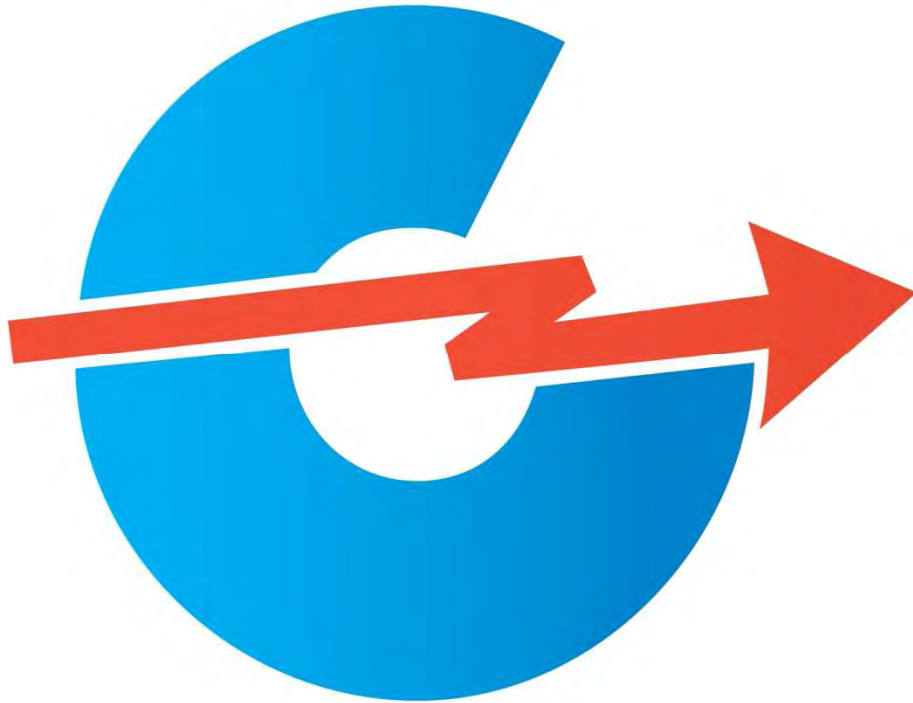


# **ENERGO GROUP CANADA Inc.**



## **Medium Voltage Regulating & Optimization Terminal [ MVROT ]**

**Installation Manual  
EGC-MVROT-MNL-01**

[www.egcanada.ca](http://www.egcanada.ca)



This product must be installed in accordance with the National Electric Code (NEC), or the Canadian Electric Code (CSA 22.1) and all applicable Federal, State, Provincial and Local Electric codes including construction codes by qualified personnel familiar with the construction and operation of the product and hazards involved.

Read and understand the contents of this installation manual before attempting to assemble, handle, install, use or service the product. Failure to comply may result in death or serious injury or property damage.

### Installation and Operation

Do not lift or move this product without proper equipment, tools, and precautions. Lifting instructions shall be strictly adhered to.

Terminals are for electrical loading only, use flexible connectors to avoid mechanical strain.

Do not make or attempt any connections that are not authorized by the nameplate or connection diagram.

Do not energize the product without proper ground connection.

### Important Notice

Failure to observe the requirements of OSHA Standard 1910.269 can cause death or severe burns and disfigurement. This Standard specifically prohibits the wearing of polyester, acetate, nylon or rayon clothing by personnel working with exposure to electric arcs or flames.

The product(s) covered by these instructions have been inspected and tested to meet all applicable standards of the highest quality product.

The instructions should familiarize qualified personnel with the proper procedures to install and keep all new units in proper operating condition.

These instructions does not propose to cover all details, not to provide for every contingency to be met with respect to installation, operation or maintenance. Should further information be required or particular problems arise which are not covered, please contact **Energo Group Canada Inc.**



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## 1. CERTIFICATE



# Certificate of Compliance

Certificate: 70103418

Master Contract: 264700 (264700)

Project: 70103418

Date Issued: 2017-10-03

Issued to: Energo Group Canada Inc.  
1110 - 1 Street SW  
Calgary, Alberta T2R 0V1  
CANADA  
Attention: Dragan Lemez

*The products listed below are eligible to bear the CSA Mark shown*



Issued by: *Douglas Bramwell*  
Douglas Bramwell

### PRODUCTS

CLASS 5411 06 – TRANSFORMERS – Power

High voltage power transformer, Model MVROT-250, primary rated 4160 Vac; secondary rated 2500 Vac, 185 kVA, 30 kV BIL, Insulation Class H. Additional secondary windings: Measuring (voltage), rated 120 V, 50 VA; Control, rated 120 V, 3%, 300 VA; Current, rated 10 VA, 60:1.

### Notes:

1. These transformers are provided without an enclosure. Final acceptance of installation to be determined by the authorities having jurisdiction.
2. The evaluation of the instrument transformers windings cover electrical shock hazards only. Performance was not evaluated.

### APPLICABLE REQUIREMENTS

C22.2 No. 47-13 – Air Cooled Transformers (Dry Type)

*Supplement to Certificate of Compliance*

Certificate: 70103418

Master Contract: 264700 (264700)

*The products listed, including the latest revision described below,  
are eligible to be marked in accordance with the referenced Certificate.*

**Product Certification History**

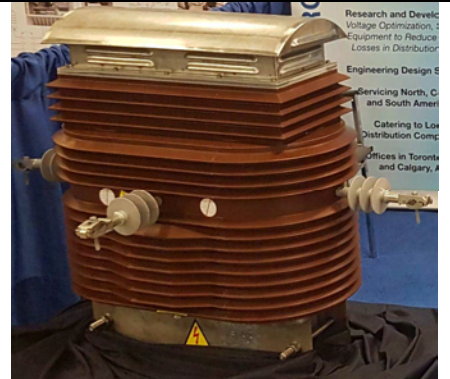
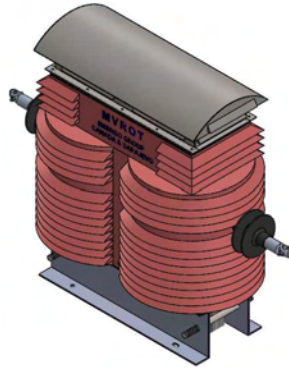
Project	Date	Description
70103418	2017-10-03	High Voltage Power Transformer, Model MVROT-250.



## 2. MAIN PARTS LIST

- **MVROT-X-Y**

- X = POWER [kVA]
- Y = LINE VOLTAGE [kV]



- **MVROT CONNECTOR  
INSULATOR  
(MVROT-KL-001)**

- BY K-LINE INSULATORS  
LIMITED
- DWG: SK-0442-1 (REV 6)



- **MVROT SUPPORT CONSOLE  
(MVROT-SP-001)**

- DWG: EGC-2016-001



- **MVROT LIFTING BEAMS  
(MVROT-LFT-001)**

- DWG: EGC-2016-005



- **AUXILIARY EQUIPMENT**

- ELECTRIC SMART METER
- VOLTAGE REGULATOR
- SCADA READERS
- GPS....

Electric meter as example





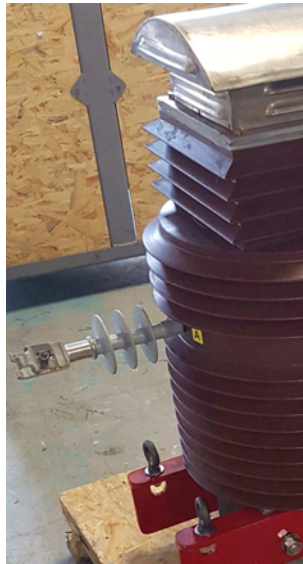


## 3. ACCESSORIES

**3.1 MVROT-X-Y** is a compact dry type epoxy casted unit that comes from the factory preassembled with connections built into its body.

- a) Two primary connections (**A**) and (**B**) [both M12 x 1.75 – female threaded connection],

**A=H1**



**B=H2**



- b) One secondary connection (**a**) [M12 x 1.75 - female threaded connection],

**a=X1**



- d) Secondary terminal box  
(see next page)

- c) One neutral / grounding connection [M12 x 1.75 - female threaded connection],

**N=X0**

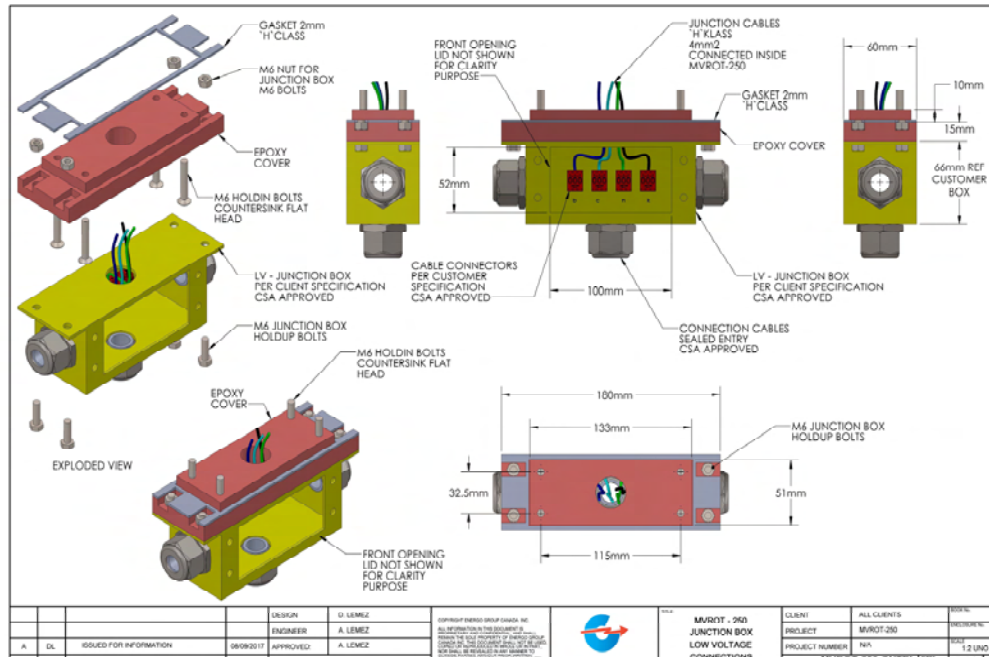


Grounding connection

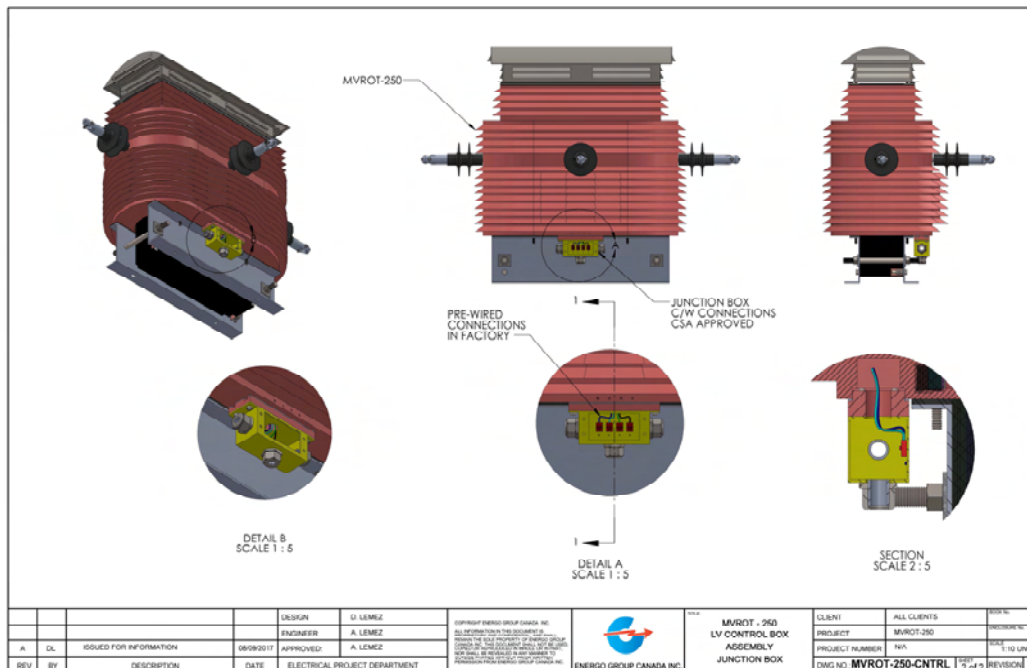


- d) secondary terminal box for connecting auxiliary equipment,
  - a. [b] connection [M6 - female] (measuring voltage output 120V)
  - b. [c] connection [M6 - female] (control voltage output 120V)
  - c. [k] connection [M6 - female] (measuring current output 1A)
  - d. [n] connection [M6 - female] (measuring current output 1A)
  - e. All bolts and washers for these connections are supplied with the unit.
  - f. Weather proofed lid for secondary box is supplied with the unit.

## Discretionary secondary terminal box details (closing lid not shown)



## Secondary terminal box location on MVROT







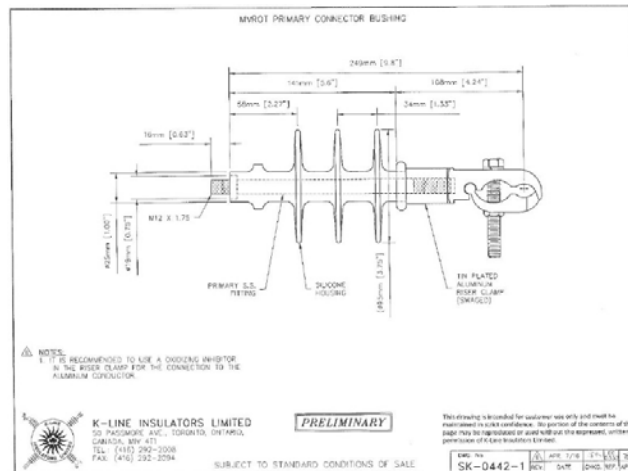
### 3.2 MVROT CONNECTOR INSULATOR (Part number: MVROT-KL-001)

This is the main connection between **MVROT** and power supply cables, that is screwed into connections “A=H1”, “B=H2” and “a=X1” of **MVROT**. It is fabricated in Toronto, Ontario by K-Line Insulators Limited. It comes preassembled with universal clamp for different cable size connections.

Manufacturer contacts:

**K-Line Insulators Limited**  
50 Passmore Ave, Toronto, Ontario  
Canada, M1V 4T1  
Tel: 416-292-2008

Part detail drawing for ordering:



### 3.3 MVROT POLE SUPPORT CONSOLE (Part Number: MVROT-SP-001)

The main **MVROT** support console is designed to be installed on poles. Designed and Certified by Energo Group Canada Inc. and Fabricated in Calgary, Alberta, **MVROT** comes with all fastening and lifting eye bolt accessories listed on the first sheet of the **EGC-2016-001** drawing.

Designed to be lifted and installed with or without **MVROT** mounted on. Recommended installation is with preassembled **MVROT** on the console in the shop.

Engineered to hold 1,000 kg (2200 lbs) of weight in the most severe weather conditions in Canada.

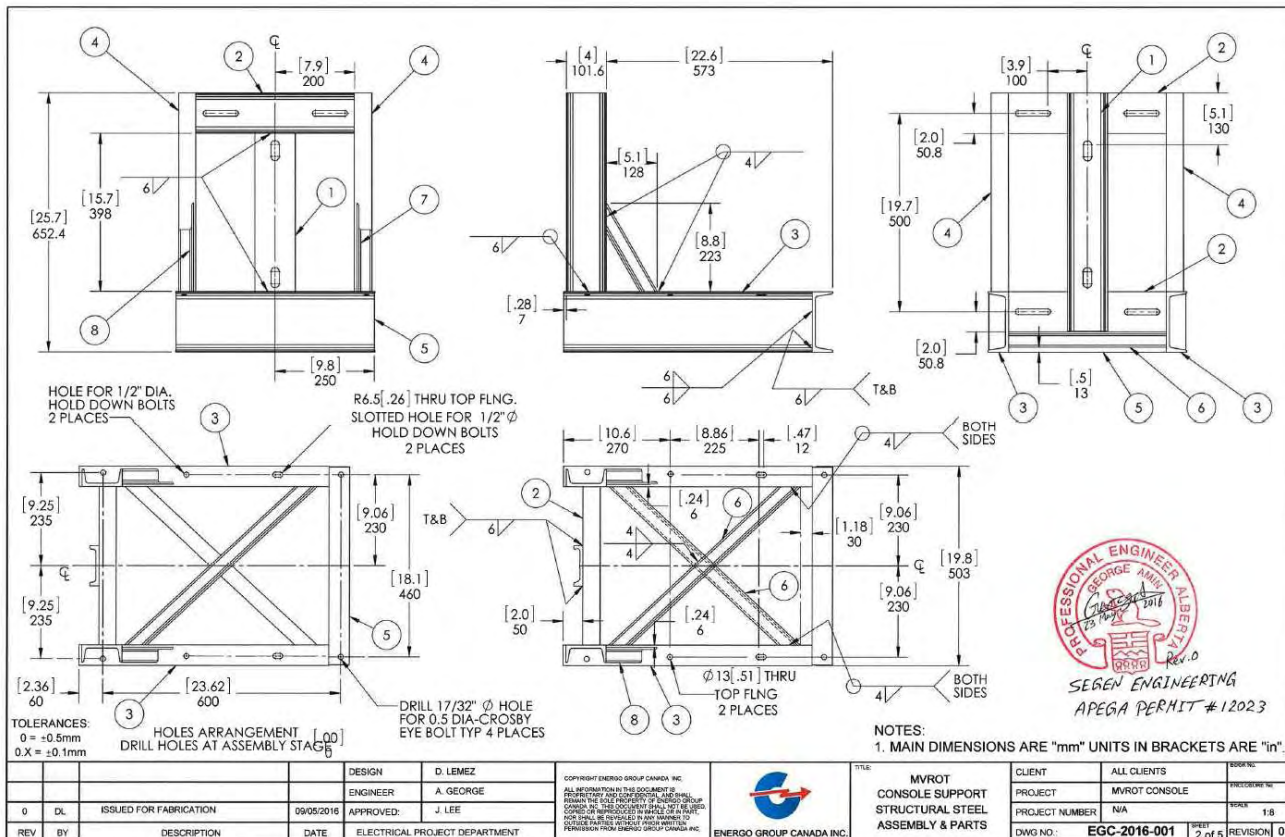
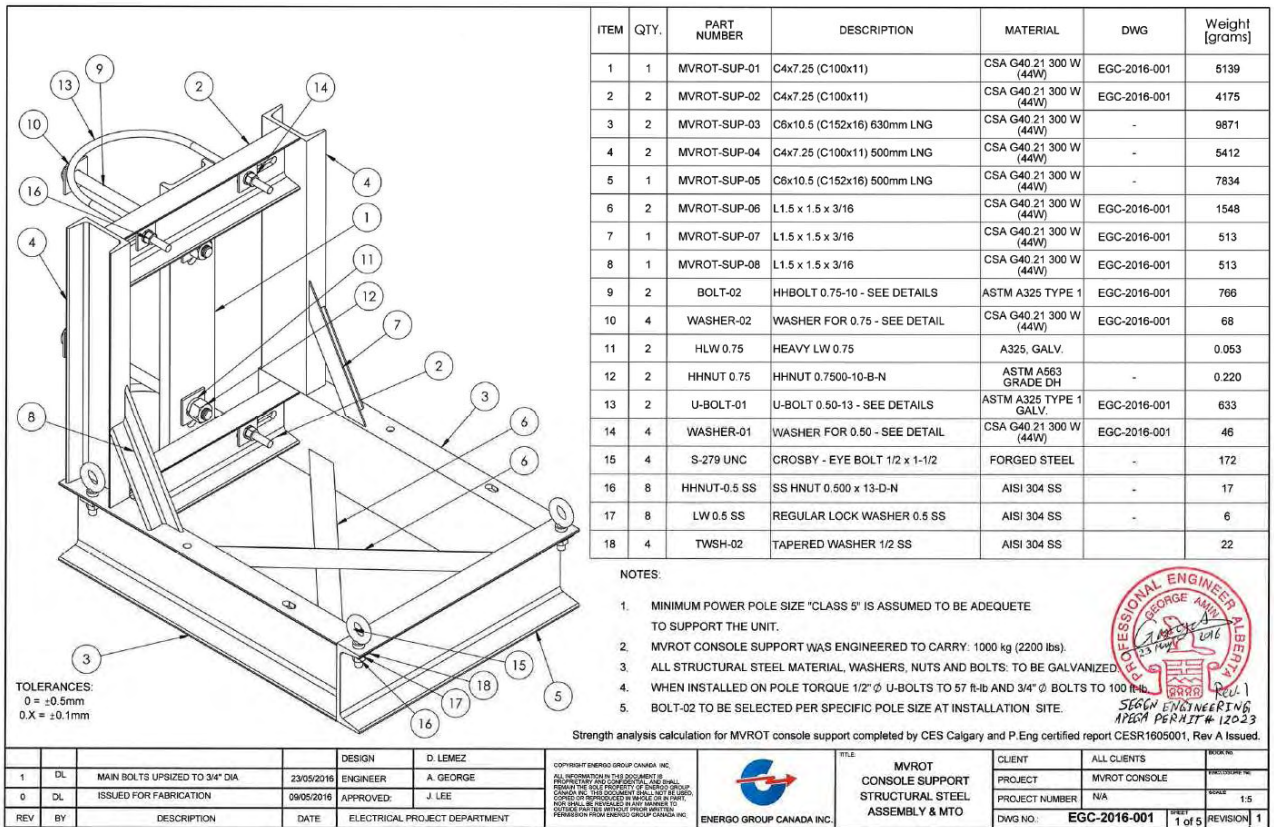
To order this part contact Energo Group Canada Inc.

Pole mounting clearances and minimum space restrictions are shown on the drawing:  
**EGC-2016-002** (see attachments).



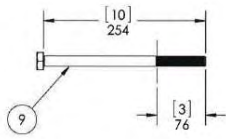
# MVROT – INSTALLATION MANUAL

Certified drawings EGC-2016-001:

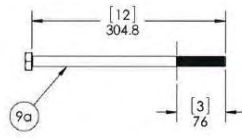




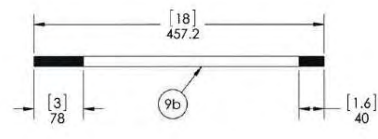
# MVROT – INSTALLATION MANUAL



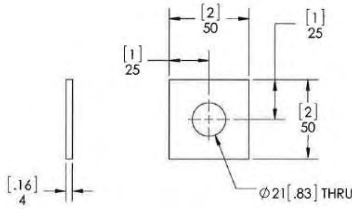
BOLT-02 FOR 6" AND 7" DIA POLE  
(2 REQUIRED PER MVROT)



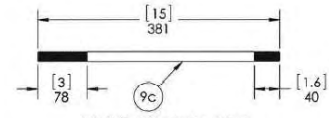
BOLT-02 FOR 8" DIA POLE  
(2 REQUIRED PER MVROT)



BOLT-02 FOR 12" DIA AND 13" DIA POLE  
(2 REQUIRED PER MVROT)  
C/W  
4 WASHER-02  
4 LW 0.75  
4 HHNUT 0.75



WASHER-02 FOR BOLT-02 (3/4"  $\phi$ )  
SCALE 1:2



BOLT-02 FOR 10" DIA POLE  
(2 REQUIRED PER MVROT)  
C/W  
4 WASHER-02  
4 LW 0.75  
4 HHNUT 0.75

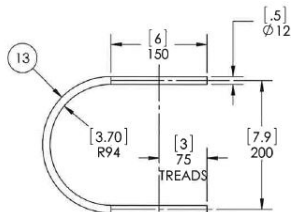


TOLERANCES:  
0 =  $\pm 0.5$ mm  
0.X =  $\pm 0.1$ mm

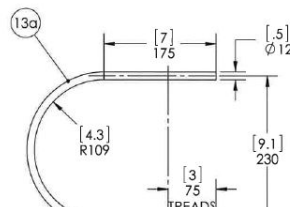
## BOLT SELECTION PER SPECIAL INSTRUCTION

NOTES:  
1. MAIN DIMENSIONS ARE "mm" UNITS IN BRACKETS ARE "in".  
2. ALL 3/4"  $\phi$  BOLT TREADS ARE 10/in.

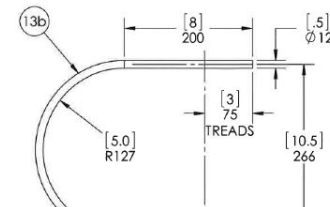
REV	BY	DESCRIPTION	DATE	ELECTRICAL PROJECT DEPARTMENT	DESIGN	D. LEMEZ	ENGINEER	A. GEORGE	APPROVED:	J. LEE	PERMISSION FROM ENERGO GROUP CANADA INC.	ENERGO GROUP CANADA INC.	TITLE	MVROT CONSOLE SUPPORT STRUCTURAL STEEL ANCILLARY PARTS	CLIENT	ALL CLIENTS	PROJECT	MVROT CONSOLE	PROJECT NUMBER	N/A	DWG NO.	EGC-2016-001	REVISION	1
1	DL	MAIN BOLTS UPSIZED TO 3/4" DIA	23/05/2016		ENGINEER	A. GEORGE																		
0	DL	ISSUED FOR FABRICATION	09/05/2016		APPROVED:	J. LEE																		



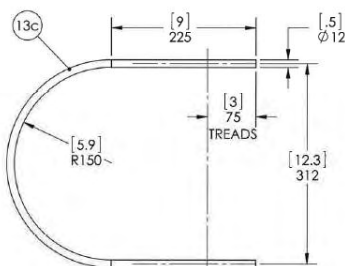
U-BOLT-01 FOR 7" DIA POLE  
(2 REQUIRED PER MVROT)



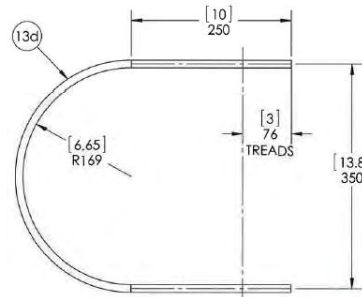
U-BOLT-01 FOR 8" DIA POLE  
(2 REQUIRED PER MVROT)



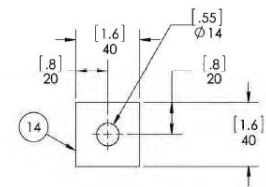
U-BOLT-01 FOR 10" DIA POLE  
(2 REQUIRED PER MVROT)



U-BOLT-01 FOR 12" DIA POLE  
(2 REQUIRED PER MVROT)



U-BOLT-01 FOR 13" DIA POLE  
(2 REQUIRED PER MVROT)



WASHER FOR BOLT-01 AND U-BOLT-01  
(4 REQUIRED PER MVROT  
PLUS 2 FOR SECONDARY FUSE SUPPORT)  
SCALE 1:2



TOLERANCES:  
0 =  $\pm 0.5$ mm  
0.X =  $\pm 0.1$ mm

## BOLT SELECTION PER SPECIAL INSTRUCTION

NOTES:  
1. MAIN DIMENSIONS ARE "mm" UNITS IN BRACKETS ARE "in".  
2. ALL 1/2"  $\phi$  U-BOLT TREADS ARE 13/in.

REV	BY	DESCRIPTION	DATE	ELECTRICAL PROJECT DEPARTMENT	DESIGN	D. LEMEZ	ENGINEER	A. GEORGE	APPROVED:	J. LEE	PERMISSION FROM ENERGO GROUP CANADA INC.	ENERGO GROUP CANADA INC.	TITLE	MVROT CONSOLE SUPPORT STRUCTURAL STEEL ANCILLARY PARTS	CLIENT	ALL CLIENTS	PROJECT	MVROT CONSOLE	PROJECT NUMBER	N/A	DWG NO.	EGC-2016-001	REVISION	0
0	DL	ISSUED FOR FABRICATION	09/05/2016		APPROVED:	J. LEE																		

Notes:



1. The “U” bolts shown on the drawing “**EGC-2016-001** sheet **5 of 5**” are difficult to fabricate to a tight fit since the pole diameter varies at console installation.

Instead of these bolts we have a better solution with stainless steel “1/2” diameter wire rope bolts” that can wrap tightly around different pole diameters.

2. Main bolts through the pole are  $\frac{3}{4}$ " diameter and come in various lengths to account for various pole diameters.

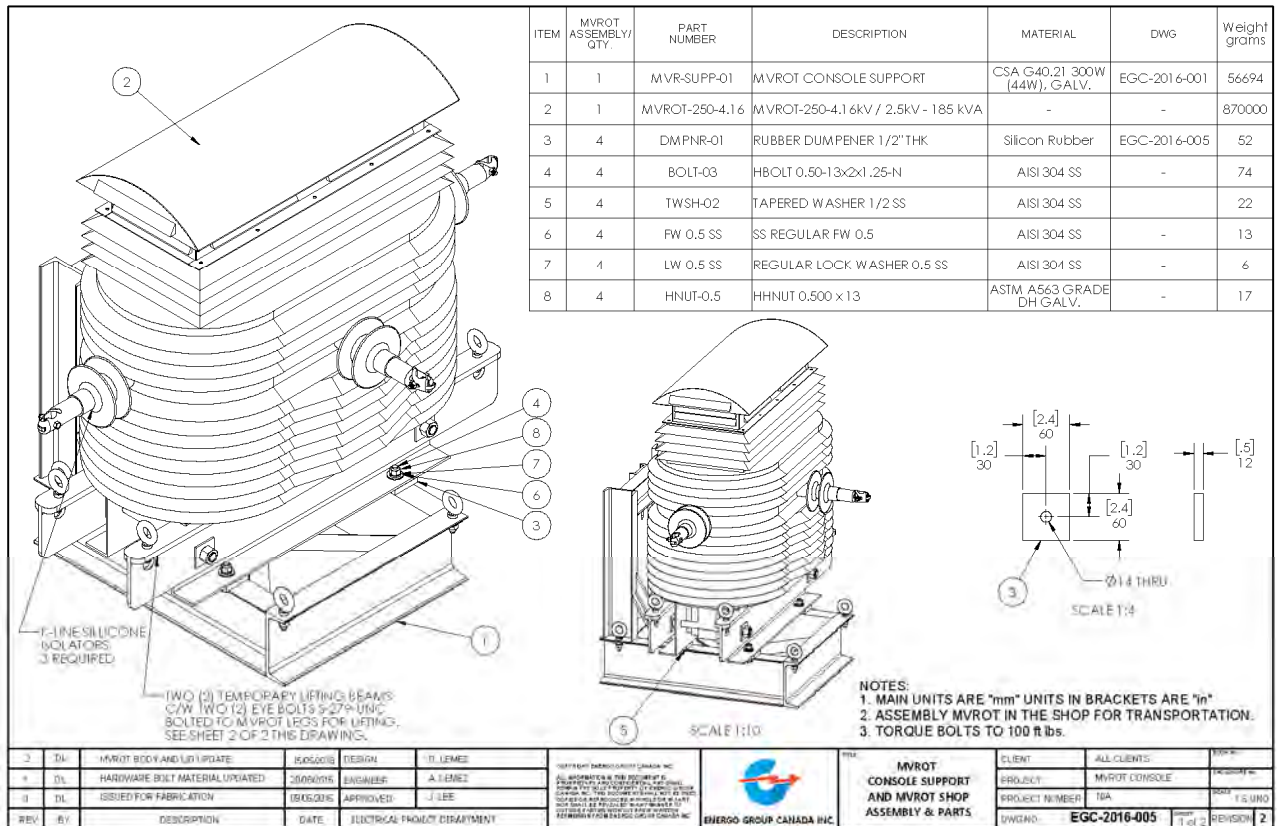
### 3.4 LIFTING BEAMS

**(Part Number: MVROT-LFT-001)**

Lifting beams are designed to handle **MVROT** in the shop or in the field if the console is being installed prior to mounting **MVROT** onto it. These beams are removable and to be dismounted after the use. They can be used for multiple installations of **MVROT's**.

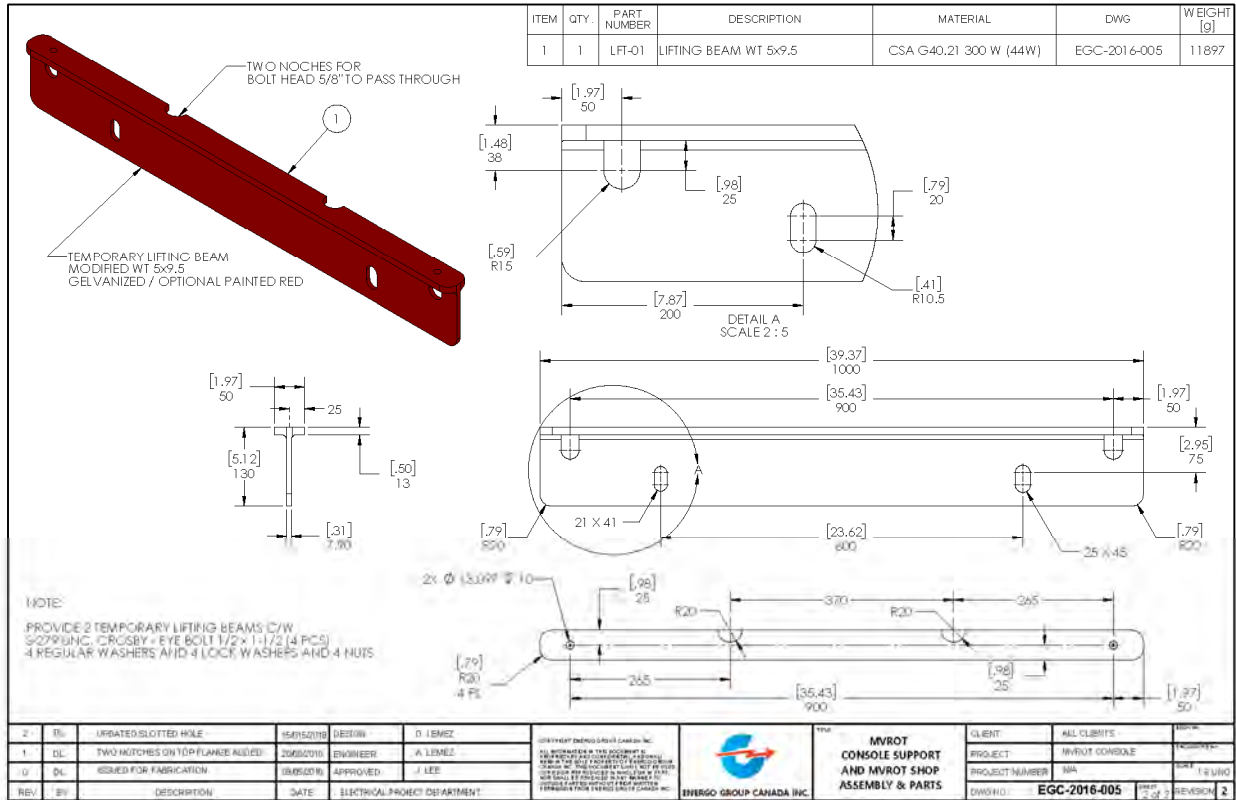
Designed and Certified by Energo Group Canada Inc. Fabricated in Calgary, Alberta they come with all fastening and lifting eyes accessories as listed on drawing **EGC-2016-005**.

Fasteners needed to secure **MVROT** on the console are shown on sheet 1 of 2 on the drawing **EGC-2016-005**.

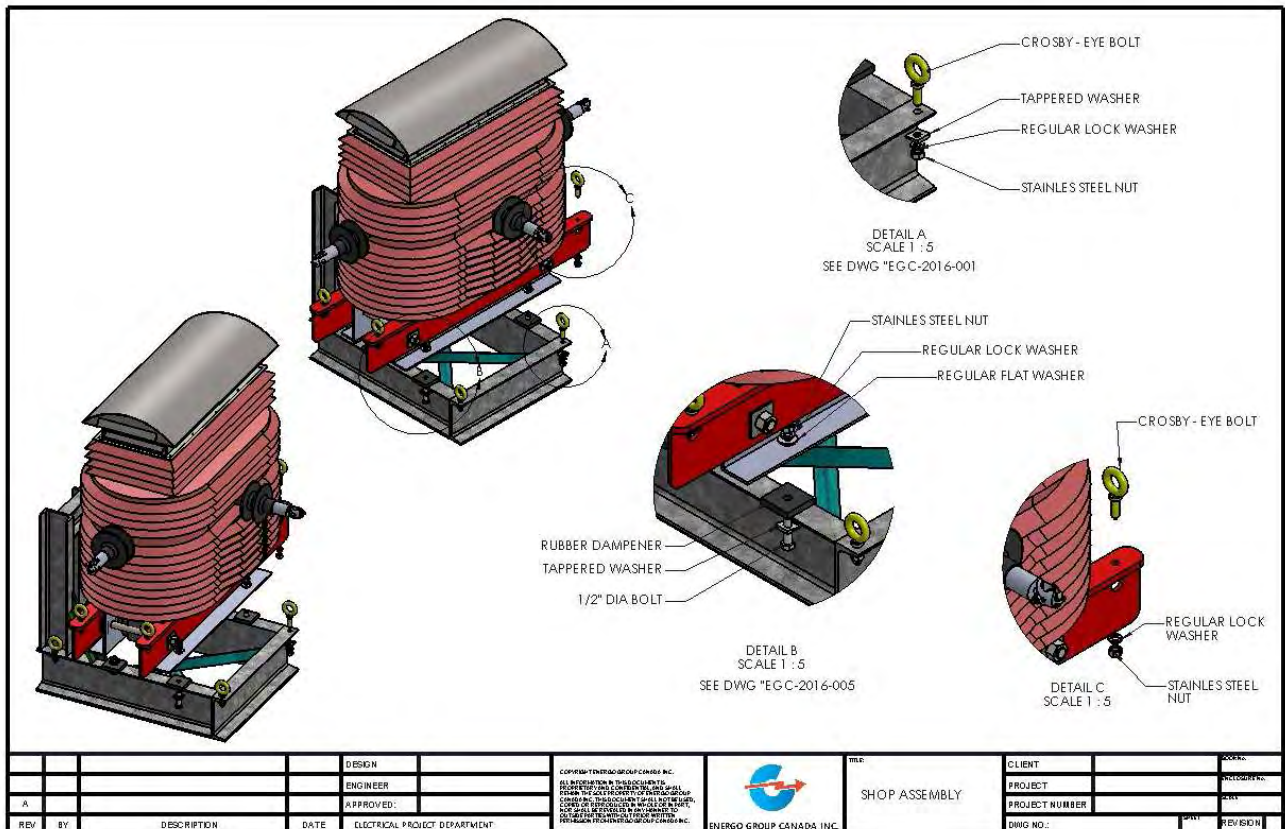




Lifting beam details are shown on sheet 2 of 2 on drawing **EGC-2016-005**.



## MVROT assembly onto support console





### 3.5 AUXILIARY EQUIPMENT

This equipment is optional and it is available per client needs and specifications. MVROT has power supply connections built in a secondary box for any type of electronics that can run on 120V or 240V with small power. The proposed regular equipment that can come with the basic MVROT unit is the “Smart Energy Meter”.

With this available power we are able to connect many types of electronics. It can be paired well with **SCADA** system to give accurate readings on load side.

#### **Basic Model can perform:**

- *Measuring Current*
- *Measuring Voltage*
- *Measuring Energy*
- *Measuring maximum load/power (15min intervals)*
- *Reading load profiles - weekly*

#### **Advance Model (Add on electronic modules):**

- *Identifying faults in downstream system*
- *Locating faults with GPS coordinates*
- *Automatically controlling voltage regulators in main substation*
- *Any other "wish to have" readings, controls can be added per Client's request*

Main advantage here is that we are able to measure electrical perimeters from 0 to 1A accuracy and, paired with the same capabilities of smart electronic energy meters we can have superior accurate readings of energy passing through MVROT onto SDT behind.

**SCADA** systems will benefit on accuracy demand for the power and voltage so the voltage regulators controlled by **SCADA** can be even more efficient.

All of these electronics can be paired with distribution network data protocols for transmitting data to the distribution centers. Wireless, Radio, Cell technology etc. can be implemented into these devices.

We can suggest several suppliers for the electronics as listed here but Clients might have their own supplier and that will be discussed with them:

**General Electric: GE meters:** [www.geindustrial.com](http://www.geindustrial.com)

### Three-phase Metering

#### Selection Guide for Socket, Bottom Connected and Switchboard Type.

To Select the Optimum Metering System:

1. Determine the circuit type and voltage
2. Compute or estimate the served load in amperes and select metering equipment from the chart below and order as "Sim. To" Except: Current and Voltage Ratio.







Sensus / Elster meters: [www.elster.com](http://www.elster.com)



Elster A3 ALPHA® meter with  
Sensus® FlexNet™ SmartPoint® module



GB Single-phase direct connection energy meter with RS-485 interface  
Instructions manual

I Contatore di energia monofase a inserzione diretta con interfaccia RS-485  
Manuale operativo

DME D121



800-903-9870 | fax 800-903-9590 | [weschler.com](http://weschler.com) | [info@weschler.com](mailto:info@weschler.com)

## Electro Industries Utility Billing Meter



NEXUS 1270

### SPECIFICATIONS

Accuracy:							
Voltage	0.02%						
Current	0.05%						
Frequency	0.001Hz						
kWh @ 1.0PF	0.06%						
kWh @ 0.5PF	0.1%						
kVAR	0.1%						
kVA	0.1%						
PF	0.1%						
Sensing:	16 bit A/D inputs True RMS measurements 8 channel sample & hold						
Digital Inputs:	8 channels, self-excited, dry contact						
Solid State Outputs (KYZ):	4 channels, form C, 350VDC/120mA						
Timing:	Internal clock accurate to 1 min/month IRIG-B input for sync to external GPS signal						
Standard Communications:	IR port Two RS-485 serial ports Modbus RTU, Modbus ASCII, DNP3.0 protocols Data Speeds to 115kbps Eight high speed input channels						
Optional Communications:	Internal modems with data buffering Internal Ethernet with multiple socket support & Modbus TCP/IP						
Operating Temperature:	-40°C to 85°C						
Security:	Hardware & Password Locks						
Standard Power (S):	96-550VAC 50/60Hz auto-ranging meter power from any of the 3 phases.						
External Power (SE):	96-275VAC 50/60Hz or 125VDC ±20%						
Dimensions:	S case 6.96" dia x 6.0" deep SWB case 6.813" W x 9.188" H x 9.30" D						
Memory:							
Model	Log1	Log2	CEMA	Event	Waveform	Output	Input
1260S	80 days	32 days		1024		512	512
1260A	891 days	132 days		1024		512	512
1270S	97 days	132 days	1024	1024	64	512	512
1270A	602 days	132 days	1024	1024	96	512	512

- 0.6% W/Hr Revenue Meter
- 20 Year Time of Use
- Loss Compensation
- Power Quality
- Data Logging & Event Recording
- Multiple Communication Paths
- Modbus, DNP3, Ethernet, Web
- Graphical LCD Display
- Normal Mode, Time of Use Mode, Diagnostic Mode
- Two Historic Logs
- Multiple Demand Windows
- CEMA/ITIC Log (Model 1270)
- Setup Parameters Stored in Non-Volatile Memory
- Dial Out on Alarm or Event

### ORDERING INFORMATION

To Order-Insert Number Code for Each Letter to Select Catalog Number.

A - B - C - D - E - F - G

A	Model	
1260	Nexus Utility Billing Meter	
1270	Nexus Utility Billing Meter with Advanced Power Quality	
B	Memory	
S	Standard	
A	Advanced	
C	Form	
9S	120-277V L-N; 3E, 4W, Wye	
3SS	120-480V L-N; 2E, 3W, Delta	
36S	120-277V L-N; 2 ½ E, 4W, Wye	
SWB	120-277V L-N; programmable	
D	Class	(Amps)
02	Class 2 (0 to 2 A)	
020	Class 20 (0 to 20 A)	
E	Frequency	
60HZ		
50HZ		
F	Power Supply	
S	Standard	
SE	Std External	
DE	18-60V DC	
U	60V AC ±20%	
G	Internal I/O	
X	None	
INP2	Dial out Modem	
INP10	10Mb Ethernet	
INP100	10/100 Base T	
4IPO	4 Pulse Output Relays	

### EXTERNAL OPTIONAL MODULES

External Modules	
EI/1MAON4	4 Channel Analog Outputs, 0-1mA
EI/20MAON4	4 Channel Analog Outputs, 4-20mA
EI/1MAONS	8 Channel Analog Outputs, 0-1mA
EI/20MAONS	8 Channel Analog Outputs, 4-20mA
EI/8AI1	8 Channel Analog Input, 0-1mA
EI/8AI2	8 Channel Analog Input, 4-20mA
EI/8AI3	8 Channel Analog Input, 0-5VDC
EI/8AI4	8 Channel Analog Input, 0-1VDC
4RO1	4 Relay Outputs
4PO1	4 Solid State Pulse Outputs
SDI1	8 Digital Status Inputs
MBIO	I/O Module Mounting Brackets
PSIO	Additional I/O Power Supply
Software	
NKS1LOC	Single User Dial-In Server License
AIREPORTS1	AIREPORTS Single User License

29b



ISKRAEMECO:

Iskraemeco d.o.o, Mjerenje i upravljanje energijom  
10000 Zagreb, Žitnjak b.b., R. Hrvatska  
Telefon +385 (0)1 240 62 34, Faks: +385 (0)1 240 62 37  
<http://www.iskraemeco.hr>, E-pošta: [prodaja@iskraemeco.hr](mailto:prodaja@iskraemeco.hr)  
Izdavač: Iskraemeco. Pridržano pravo na promjene.

Iskraemeco, d. d.  
4000 Kranj, Savska loka 4, Slovenija  
Telefon: (+386 4) 206 40 00, telefaks: (+386 4) 206 43 76,  
<http://www.iskraemeco.si>, e-pošta: [info@iskraemeco.si](mailto:info@iskraemeco.si)  
Izdavač: Iskraemeco. Pridržano pravo na promjene.

**ISKRAEMECO**   
Metering is our Business

**ICG**  
**MT860**  
High precision modular meter

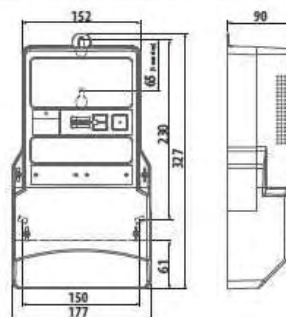


	Active, Reactive and Apparent Energy
	4 Quadrant measurement
	Accuracy class
	Multiple connection types
	Transformer connection
	Power quality according to EN 50160
	Maximum demand
	Load profile
	Load control
	Event log
	Real-time clock
	Multi-rate registration
	IEC 62056-21 compliance
	SCADA, Modbus communications protocol
	Communication
	RS232 Interface RS485 Interface
	CS (20 mA current loop) Interface IR (optical port) Interface
	Photovoltaic ready

Proven technology, highest precision and communication modularity make the MT860 the best solution for production and transmission applications. This multi-functional device meets modern market demands with extended functionalities:

- »No power reading« option via optical port
- Anti-tampering features
- Voltage cut, sag and swell detection
- Power quality monitoring
- Photovoltaic friendly design
- Recyclable casing material
- Exchangeable communication modules
- Exchangeable input/output modules

Meter dimensions








## ICG MT860 High precision modular meter

## Type overview

		MT860S-T1 CT connected	MT860S-T1 CT & VT connected
Network	High voltage		●
	Medium voltage	●	●
	Low voltage	●	●
Connection type	3P4W	●	●
	3P3W	●	●
Communication type	on board	optical probe + no power reading	●
		RS-485	●
	modules	CS – RS485	●
		RS485-RS485	●
		RS232-RS485	●
		MODBUS TCP/IP & RTU	●
		Ethernet – RS485	●
		GSM/GPRS-RS485	●
Outputs – on board	External power supply		●
	Two impulse outputs		●
	RS485		●
Input – output modules	4 OPTOMOS outputs + 5A bistable relay + 1 input		●
	5 OPTOMOS outputs + 1 input		●
	8 OPTOMOS outputs + 4 inputs		●

## Technical specifications

		MT860S-T1 CT connected	MT860S-T1 CT & VT connected
Nominal voltage	Un	3 x 57.7/100V ... 3 x 240/415 V	3 x 57.7/100V ... 3 x 240/415 V
Voltage range		0.8 – 1.15 Un	
Reference frequency		50 Hz ± 2 % or 60 Hz ± 2 %	
Current	Nominal current In	1 A, 2 A, 5 A, 5//1 A	1 A, 2 A, 5 A, 5//1 A
	Base current Ib	–	–
	Maximal current Imax	6 A, 10 A	
Accuracy class	Active energy	Class 0.2S (IEC 62053-22)	
	Reactive energy	Class 2, 3 (IEC 62053-23), calibrated up to 0.5%	
	Apparent energy	According to the IEC 62053-22 standard	
Real-time clock	Accuracy	Crystal: < 5 ppm = ± 3 min./year (T = +25 °C)	
	Back-up power supply	Li battery: 10 years	
External power supply	Value	100 – 240 V AC/DC	
	Tolerance	0.8 – 1.15 Un	
	Frequency (only for AC)	50 Hz or 60 Hz	
Temperature ranges (IEC 62052-11)	Operation	-40 °C ... +70 °C	
	Storage	-40 °C ... +80 °C	
Ingress protection IEC 60529		IP53	
Liquid Crystal Display (matrix-dot display with 4 x 20 characters)			

## Basic functionality

## Measurement features

- Active (import/export) and Reactive energy (import/export), 4Q Reactive, Apparent energy & demand
- Phase and three phase energy/demand measurements
- Current average, maximum and cumulative demand measurement
- Maximum demand can be calculated for all energies measured as tariff rated or cumulative

## Tariff functions

- Complex time-of-use (TOU)
- Tariff control via RTC or external inputs

## Load profiles

- Two independent Load profiles
- Programmable and independent Load profiles period
- Event log

## Communication

- Independent communication channels
- MODBUS RTU and MODBUS TCP/IP

## Power quality

- Measurement of RMS phase current
- RMS phase voltage
- Power factor
- Network frequency
- Phase angles
- Voltage interruptions
- Short power outages

## Specifics

- Backlit LCD display
- Detection of opening main and terminal cover
- Secured communication channels
- Network anomalies detection
- Communication modules, Input/output modules

## Optional

- Enhanced Power quality measurement features (Harmonic components, Total harmonic distortion factor, Voltage sags and swells)
- Load control
- RTC (Li battery)



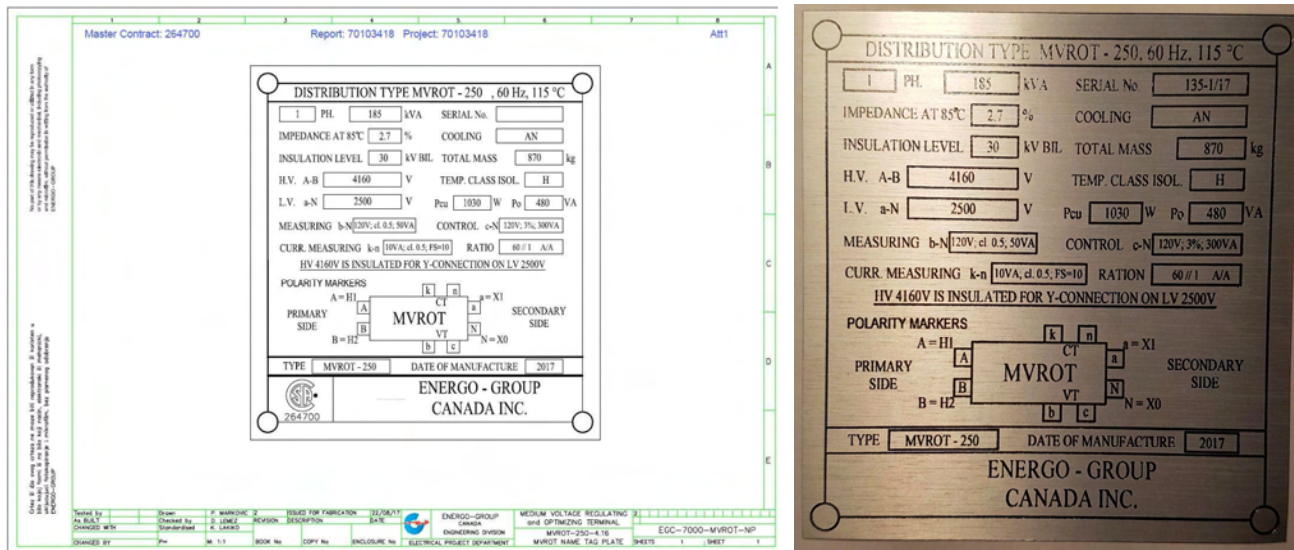
Iskraemeco, Energy Measurement and Management  
4000 Kranj, Savska loka 4, Slovenia  
Telephone: +386 4 206 40 00  
<http://www.iskraemeco.si>, e-mail: [info@iskraemeco.si](mailto:info@iskraemeco.si)

1307-00-T



## 4. NAME PLATE AND PACKAGING

Example of Name Plate:



Packaging of MVROT is in heat treated wooden boxes and pallets (HT stamped) suitable for road, sea or air transport.

### Shipping dimensions of package per one MVROT:

1200mm x 800mm x 1200mm

or

48" x 32" x 48"

### MVROT weight depends of its rated voltages and power and it can be:

Between 700kg to 900kg or 1540lbs to 2000lbs

### Shipping weight with package per one MVROT can be:

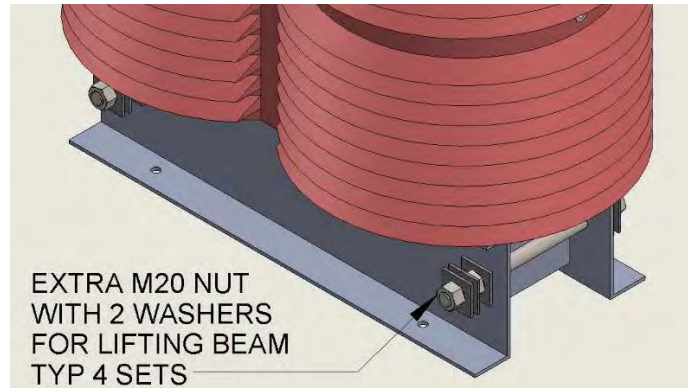
From 940 kg to 1150 kg or 2100 lbs to 2550 lbs



## 5. DRESSING and HANDLING MVROT IN THE SHOP

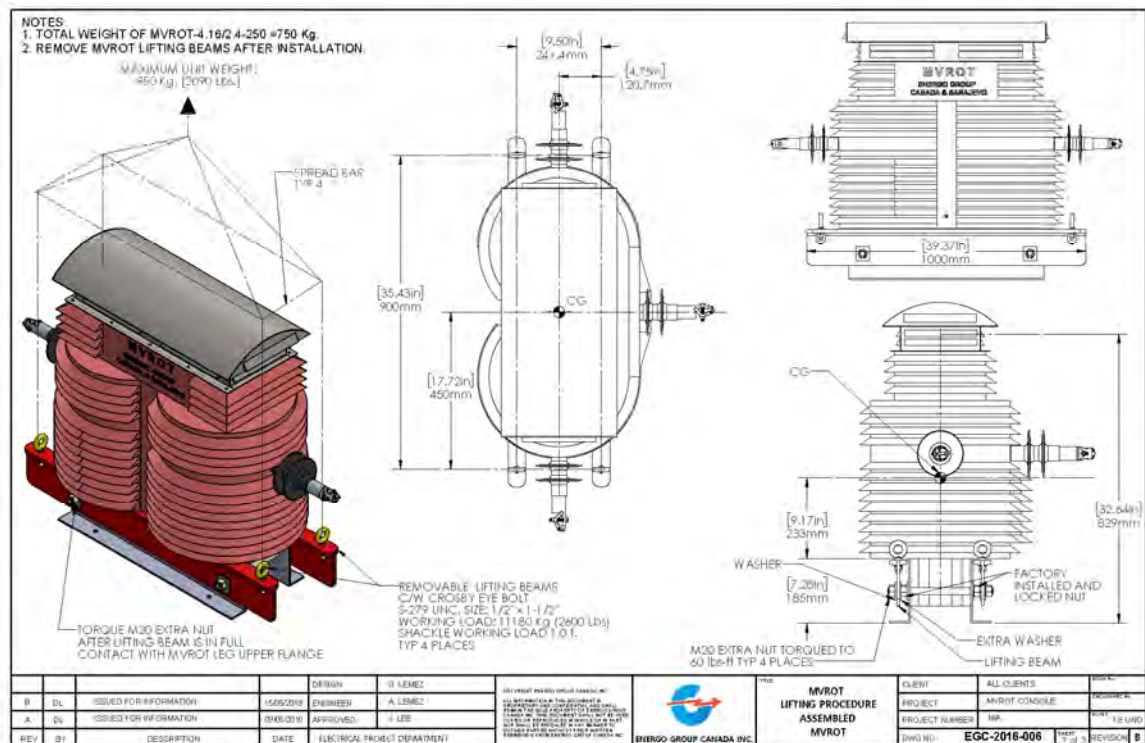
After receiving and unpacking **MVROT** in the testing laboratory shop these are the procedures for dressing and handling **MVROT** while in the shop:

**MVROT** comes with an extra set of bolts at its legs (on main bolt fasteners) to mount lifting beams:



1. Unscrew extra nuts and remove one extra washer from the bolts (at 4 points)
  - a. Make sure not to untighten main permanent nuts holding core of MVROT.
2. Dress lifting beams (**MVROT-LFT-001**) with supplied crane hooks. Crosby Eye Bolt S-279 UNC, size 1/2" x 1-1/2". Working load: 11180 Kg (2600 lbs).

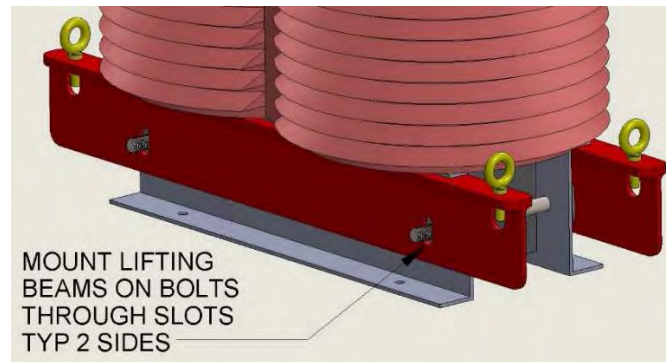
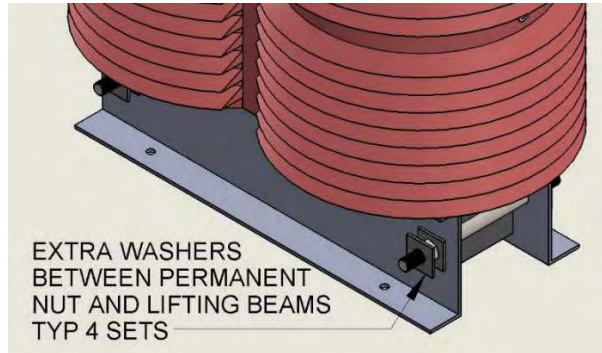
See drawing **EGC-2016-006** sheet 2 of 2:



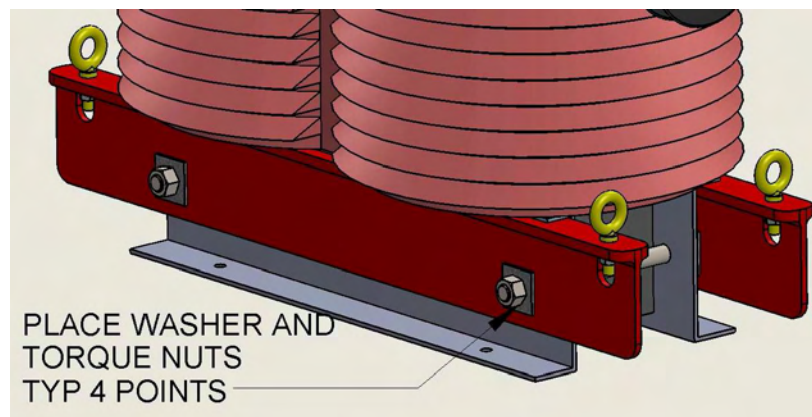




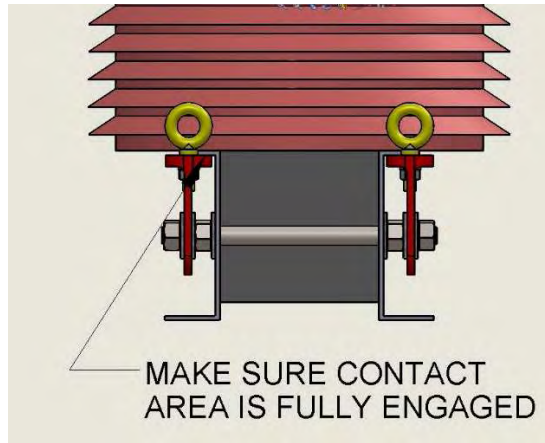
3. Place lifting beams (**MVROT-LFT-001**) on the bolts through lifting beam slotted holes.
  - a. Make sure one extra washer stays in the place (between lifting beam and permanent nut)
  - b. Notches in the lifting beams are oriented inside to allow clearance for vertical bolts and nuts in **MVROT** legs.



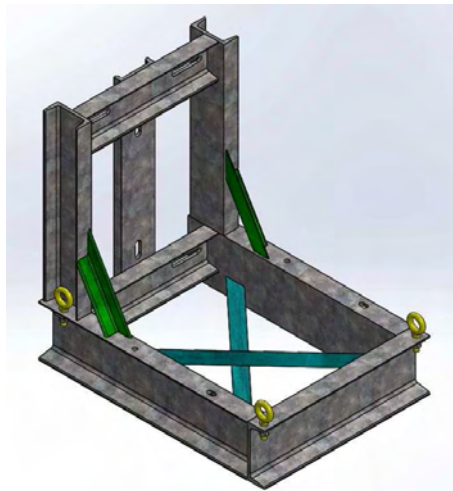
4. Place another washer and torque extra nut per the drawing **EGC-2016-006**
  - a. Make sure top flange of the lifting beam is tight against MVROT leg top flange since that is the contact area to lift the **MVROT**. There will be enough space in the slotted holes to ensure this.
  - b. Check clearance of vertical bolts and nuts passing through notch out in lifting beams.



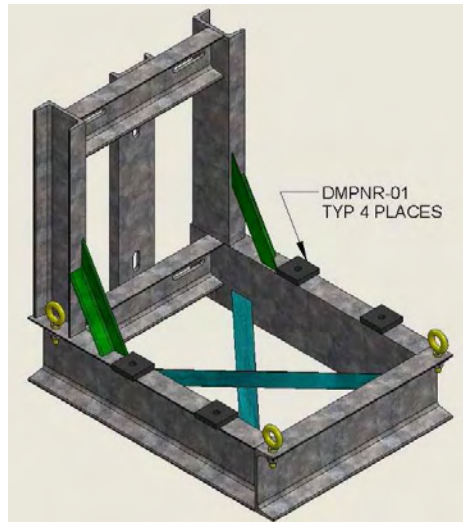




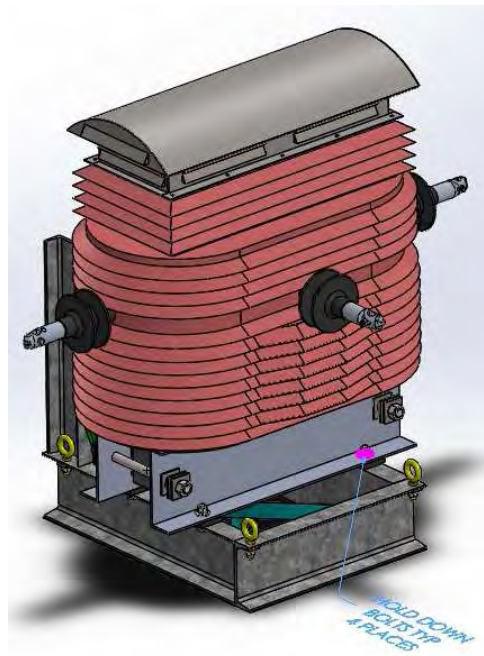
5. MVROT is ready to be lifted using crane or fork lift with a set of lifting ropes / wires and **spread bars** to ensure that those ropes do not come in contact with the MVROT as shown on drawing **EGC-2016-006** sheet 2 of 2. ***See point 2 of this section.***
  - a. Use appropriate shackle (not supplied) for the working loads and Crosby eye bolt.
  - b. Spread bar lengths: 900mm (35.4") x 2, plus 240mm (9.5") x 2.
  - c. Minimum length of the lifting ropes (sling wires) from eye bolt to spread bars are 650mm (25.75").
6. Prepare support console (**MVROT-SP-001**) by placing it securely on the flat surface that can withstand the total weight of ~ 1,000kg (22,000lbs).
7. Mount supplied four (4) Crosby Eye Bolt S-279 UNC, size ½" x 1-1/2". Working load: 11180 Kg (2600 lbs) as shown on drawing **EGC-2016-001** (see section 2.3).



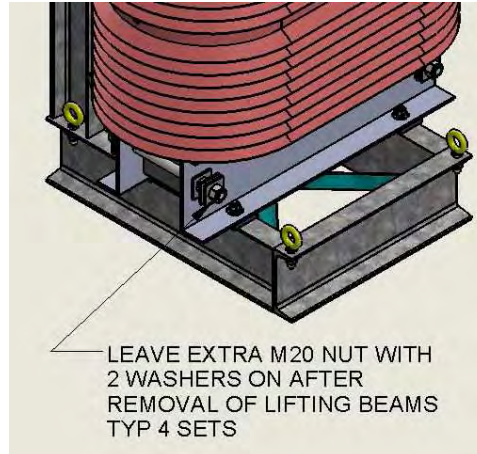
8. Place four (4) **DMPNR-01** (1/2" thk.) over the holes on the console where MVROT will be placed, aligning the holes as closely as possible.



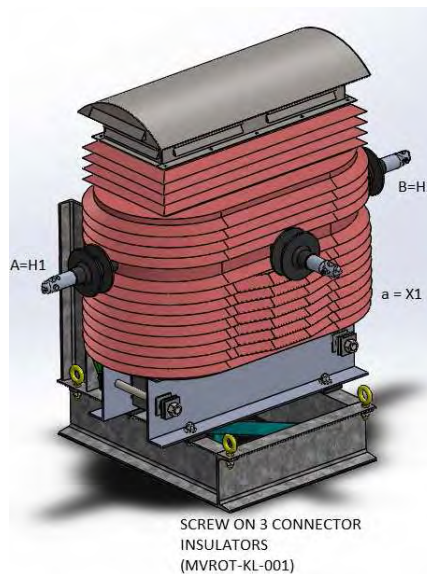
9. Place MVROT on top of dampener plates making sure holes are aligned by inserting pilot bolts through before entire MVROT weight is placed down.



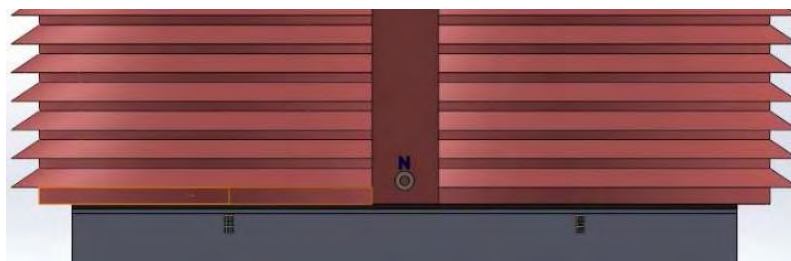
10. Insert and tighten all four (4) bolts (**BOLT-03**) and nuts (DWG: **EGC-2016-005** – Section 2.4).
  - a. Make sure tapered washer (**TWSH-02**) is inserted underneath of console top flange to take flange angle.
  - b. Place bolt from bottom up.
  - c. Flat washer (**FW 0.5 SS**) and lock washer (**LW 0.5 SS**) are on top of **MVROT** legs.
  - d. Tighten nut from top.
11. Remove temporary lifting beams (**MVROT-LFT-001**).
  - a. Replace extra washers and tighten extra nuts that were holding lifting beams.



12. Attach 3 insulator connectors on MVROT prepared female connections.
  - a. “A” and “B” are primary side connectors and “a” is secondary side connector.
  - b. Tighten connectors to **maximum torque of 35 ft-lbs**, for flat surfaces to be fully in contact with brass flat surface on MVROT, and use “**Loctite Blue**” bonding to prevent it from unwinding due to wind swinging wires connected to it in the field. **Loctite Blue** allows connection to be disconnected (**Loctite Red does not**).  
(Insulators can be shipped loose to the site and bonding can be applied in the field prior MVROT installation)




13. Connect neutral cable receivers (not supplied) to neutral connection on **MVROT**.

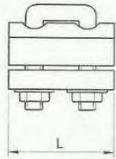




14. Use off the shelf products available for the grounding and neutral connections.

See examples:






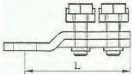
MATERIAL: Al 99,5  
STANDARD: IUS N.F4.101

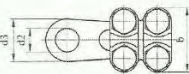
MATERIAL: Al 99,5  
STANDARD: IUS N.F4.101

MATERIAL: Al 99,5  
STANDARD: IUS N.F4.105



R.broj Nr. n/ij	Presek provodnika Cable intersection Сечение провода	Kodni broj CODE Код(номер)	Tip Type Тип	Dimenzije (mm) Dimension (mm) Размеры (мм)			Pakovanje Packing Упаковка	Težina Weight Вес
				d	a	L		
1	4-25	P41-29-02	Al 4-25	M8	25.5	39	50	4.50
2	6-35	P41-29-01	Al 6-35	M8	31	40	50	5.00
3	6-50	P41-29-04	Al 6-50	M8	33.5	43	50	9.10
4	70-95	P41-29-05	Al 70-95	M8	40	53	25	11.90
5	125-150	P41-29-06	Al 125-150	M8	50	64	20	23.70






MATERIAL: E - Cu  
STANDARD: DIN 46227

MATERIAL: E - Cu  
STANDARD: DIN 46227

MATERIAL: E - Cu  
STANDARD: DIN 46227



R.broj Nr. n/ij	Presek provodnika Cable intersection Сечение провода	Kodni broj CODE Код(номер)	Tip Type Тип	Dimenzije (mm) Dimension (mm) Размеры (мм)				Vijak Screw Винт	Pakovanje Packing Упаковка	Težina Weight Вес
				b	d2	d3	L			
4	25 - 35	D40-11-05	VKP 35	27.0	19.5	19.0	37.0	M5x12	100	3.33
5	35 - 50	D40-11-06	VKP 50	28.0	19.5	19.0	45.0	M5x12	100	4.7
6	50 - 70	D40-11-07	VKP 70	30.0	13.0	24.0	52.0	M5x15	50	5.85
7	70 - 95	D40-11-08	VKP 95	32.0	13.0	24.0	57.0	M6x20	50	8.57
8	95 - 120	D40-11-09	VKP 120	40.0	13.0	24.0	69.0	M6x20	25	12.55
9	120 - 150	D40-11-10	VKP 150	42.0	17.0	30.0	85.0	M6x20	25	19.95

15. MVROT is now ready for Shop testing and certification to be verified for Energizing it in the live electrical distribution networks.




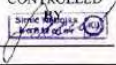


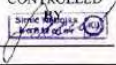


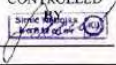




## 6. MANUFACTURING TESTING AND CERTIFICATION IN THE SHOP

After dressing **MVROT** and assembling it on the console, certification of the equipment will take place in the shop to be sure there was no damage done in transport, and that **MVROT** is ready to be energized in distribution networks.

Handling will now be done by connecting crane shackles to the Crosby eyes on the console. For that procedures see section 7.

1. **MVROT** comes with factory testing completed and its certificate. See attached factory certificate for **MVROT-250**:

		MEASURING TRANSFORMERS FACTORY ZAJECAR - Serbia															
<b>FACTORY CERTIFICATE</b> FOR THE ROUTINE TESTING OF THE TRANSFORMER																	
<b>TECHNICAL DATA</b> 185 kVA TYPE <b>MVROT-250</b> No. <b>135-1/17</b> 1 Freq. <b>60</b> Hz Year <b>2017</b> 2 Connection No. of phases <b>1</b> 3 4160 2500 V Insul.deg. <b>7.2/20/60</b> Sort <b>PT</b> 4 Z <sub>k</sub> <b>2,7</b> % Insul.cl. <b>H</b> 5 I <sub>Is</sub> <b>40</b> x/n Cooling <b>AN</b> 44.5 74 A I <sub>b</sub> <b>3</b> Sec. Mass <b>870kg</b> Standard IEC 60076-11			USER :  SPECIAL TESTING :  DIMENSIONS (mm) : A=850 B=480 C=950 D=460														
<b>TESTING RESULTS</b> TRANSFORMATION RATIO AND ACCURACY CLASS WINDINGS CHECKED																	
DIELECTRICAL TESTING	<b>A. SEPARATE SOURCE AC WITHSTAND VOLTAGE TEST</b> (Prim.) – (Sec. + ⊥) WITH 20 kV, 60Hz 60 sec. (Sec.) – (⊥) WITH 4 kV, 60Hz 60 sec. (Sec.) – (CURR. Sec.) WITH 4 kV, 60Hz 60 sec.																
	<b>B. INDUCED AC WITHSTAND VOLTAGE TEST</b> 2 x Un; 150 Hz CONNECTED TO 8,32 kV 48 sec.																
	<table border="1"> <thead> <tr> <th rowspan="2">MEASUREMENT OF WINDING RESISTANCE AT 20 °C (mΩ)</th> <th rowspan="2">CONNECTED</th> <th colspan="2">WINDING</th> </tr> <tr> <th>PRIMARY</th> <th>SECONDARY</th> </tr> </thead> <tbody> <tr> <td>A - B</td> <td></td> <td>215,9</td> <td>/</td> </tr> <tr> <td>a - N</td> <td></td> <td>/</td> <td>55,7</td> </tr> </tbody> </table>			MEASUREMENT OF WINDING RESISTANCE AT 20 °C (mΩ)	CONNECTED	WINDING		PRIMARY	SECONDARY	A - B		215,9	/	a - N		/	55,7
	MEASUREMENT OF WINDING RESISTANCE AT 20 °C (mΩ)	CONNECTED	WINDING														
			PRIMARY	SECONDARY													
A - B		215,9	/														
a - N		/	55,7														
<table border="1"> <tbody> <tr> <td>No-load current</td> <td></td> <td>2%</td> </tr> <tr> <td>No-load losses</td> <td>P<sub>0</sub></td> <td>480W</td> </tr> <tr> <td>Load losses at 85°C</td> <td>P<sub>k</sub></td> <td>1029,8W</td> </tr> <tr> <td>Total losses</td> <td>P<sub>t</sub></td> <td>1509,8W</td> </tr> <tr> <td>Impedance voltage at rated current</td> <td>U<sub>zr</sub></td> <td>2,7 %</td> </tr> </tbody> </table>			No-load current		2%	No-load losses	P <sub>0</sub>	480W	Load losses at 85°C	P <sub>k</sub>	1029,8W	Total losses	P <sub>t</sub>	1509,8W	Impedance voltage at rated current	U <sub>zr</sub>	2,7 %
No-load current		2%															
No-load losses	P <sub>0</sub>	480W															
Load losses at 85°C	P <sub>k</sub>	1029,8W															
Total losses	P <sub>t</sub>	1509,8W															
Impedance voltage at rated current	U <sub>zr</sub>	2,7 %															
<b>Note :</b> POLARITY MARKERS PRIMARY SIDE: A=H; B=I; SECONDARY SIDE: a=X; N=0																	
<table border="0"> <tr> <td style="text-align: center;">           CONTROLLED   </td> <td style="text-align: center;">           ZAJECAR            10<sup>th</sup> 07.2017         </td> <td style="text-align: center;">  </td> <td style="text-align: center;">           CHIEF OF CONTROL            DEPARTMENT   </td> </tr> </table>				CONTROLLED 	ZAJECAR 10 <sup>th</sup> 07.2017		CHIEF OF CONTROL DEPARTMENT 										
CONTROLLED 	ZAJECAR 10 <sup>th</sup> 07.2017		CHIEF OF CONTROL DEPARTMENT 														

2. Tests required to allow energizing **MVROT** into North America electrical distribution:
  - a. Visual Inspection of any physical damage
  - b. Insulation resistance test
  - c. Dielectric withstand test
  - d. Transformer turns ratio
3. Listed test will be done in accordance to **CSA-C22.2 No. 47-13** and equivalent **IEEE** standards.
4. After testing is completed **MVROT** will be packaged for transportation to the installation site.



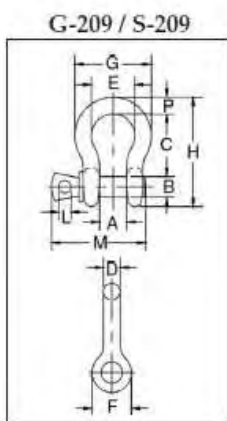
## 7. MVROT INSTALLATION AT SITE - PREPARATION

1. Example of Methods of Procedures (**MOP**) form is shown in Section 10.
2. Unpack **MVROT** on the truck and verify no damage occurred during transportation from the shop.
3. Re-test electric connectivity and re-verify **MVROT** readiness to be energized. (optionally add insulators if they were not permanently secured in the shop prior shipping.)
4. Prepare lifting crane / truck (RDB – Radial Boom Derrick) or similar to take **MVROT** from the truck and lift it onto the pole for the installation. Only qualified personnel trained and certified are allowed to operate this lifting equipment and execute this work.

Truck crane example



5. Lifting procedure with **MVROT** already mounted on the support console.
  - a. Make sure lifting company has appropriate shackle for the size and loads indicated on the drawing EGC-2016-006 sheet 1 of 2.
  - i. Use Screw Pin Shackle G-209 / S-209, Nominal size 3/8", working load 1.0 t.

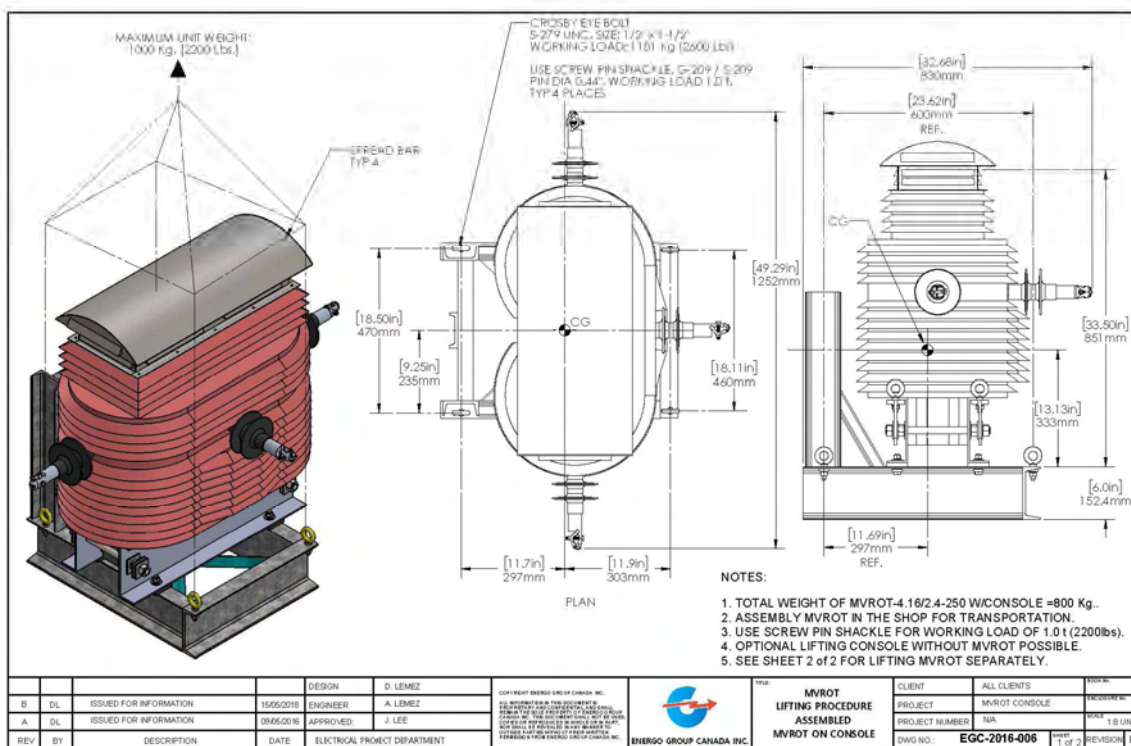


Nominal Size (in.)	Working Load Limit (t)*	Stock No.		Weight Each (lbs.)	Dimensions (in.)														Tolerance +/-	
		G-209	S-209		A	B	C	D	E	F	G	H	L	M	P	C	A			
3/16	1/3	1018357	—	.06	.38	.25	.88	.19	.60	.56	.98	1.47	.16	1.14	.19	.06	.06			
1/4	1/2	1018375	1018384	.10	.47	.31	1.13	.25	.78	.61	1.28	1.84	.19	1.43	.25	.06	.06			
5/16	3/4	1018393	1018400	.18	.53	.38	1.22	.31	.84	.75	1.47	2.09	.22	1.71	.31	.06	.06			
3/8	1	1018419	1018428	.31	.66	.44	1.44	.38	1.03	.91	1.78	2.49	.25	2.02	.38	.13	.06			
7/16	1-1/2	1018437	1018446	.38	.75	.50	1.69	.44	1.16	1.06	2.03	2.91	.31	2.37	.44	.13	.06			
1/2	2	1018455	1018464	.72	.81	.63	1.88	.50	1.31	1.19	2.31	3.28	.38	2.69	.50	.13	.06			
5/8	3-1/4	1018473	1018482	1.37	1.06	.75	2.38	.63	1.69	1.50	2.94	4.19	.44	3.34	.69	.13	.06			
3/4	4-3/4	1018491	1018507	2.35	1.25	.88	2.81	.75	2.00	1.81	3.50	4.97	.50	3.97	.81	.25	.06			
7/8	6-1/2	1018516	1018525	3.62	1.44	1.00	3.31	.88	2.28	2.09	4.03	5.83	.50	4.50	.97	.25	.06			
1	8-1/2	1018534	1018543	5.03	1.69	1.13	3.75	1.00	2.69	2.38	4.69	6.56	.56	5.13	1.06	.25	.06			
1-1/8	9-1/2	1018552	1018561	7.41	1.81	1.25	4.25	1.16	2.91	2.69	5.16	7.47	.63	5.71	1.25	.25	.06			
1-1/4	12	1018570	1018589	9.50	2.03	1.38	4.69	1.29	3.25	3.00	5.75	8.25	.69	6.25	1.38	.25	.06			
1-3/8	13-1/2	1018598	1018605	13.53	2.25	1.50	5.25	1.42	3.63	3.31	6.38	9.16	.75	6.83	1.50	.25	.13			
1-1/2	17	1018614	1018623	17.20	2.38	1.63	5.75	1.54	3.88	3.63	6.88	10.00	.81	7.33	1.62	.25	.13			
1-3/4	25	1018632	1018641	27.78	2.88	2.00	7.00	1.84	5.00	4.19	8.86	12.34	1.00	9.06	2.25	.25	.13			
2	35	1018650	1018669	45.00	3.25	2.25	7.75	2.08	5.75	4.81	9.97	13.68	1.22	10.35	2.40	.25	.13			
2-1/2	55	1018678	1018687	85.75	4.13	2.75	10.50	2.71	7.25	5.69	12.87	17.84	1.38	13.00	3.13	.25	.25			

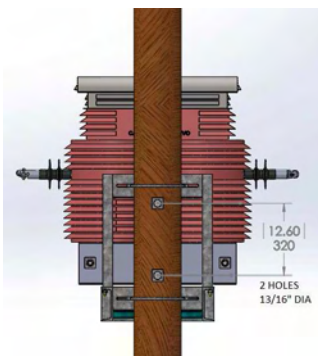




- b. Prepare lifting ropes (slings) and appropriate spread bars as per drawing **EGC-2016-006**.
  - i. Spread bar lengths: 460mm (18") x 2, plus 600mm (23.6") x 2
- c. Minimum length of the lifting ropes (sling wires) from eye bolt to spread bars are 900mm (35.5")



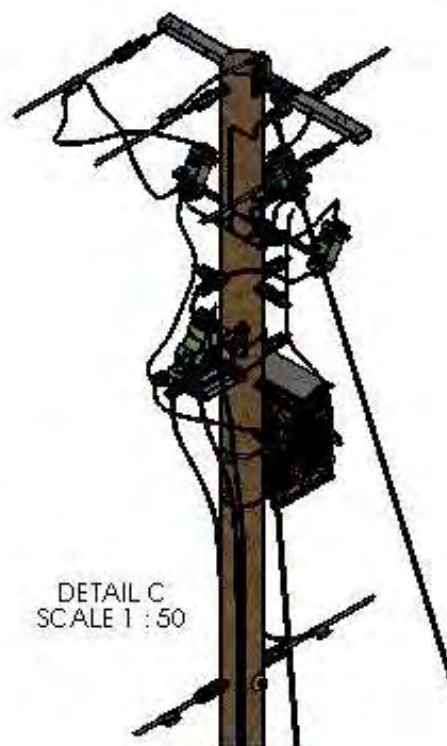
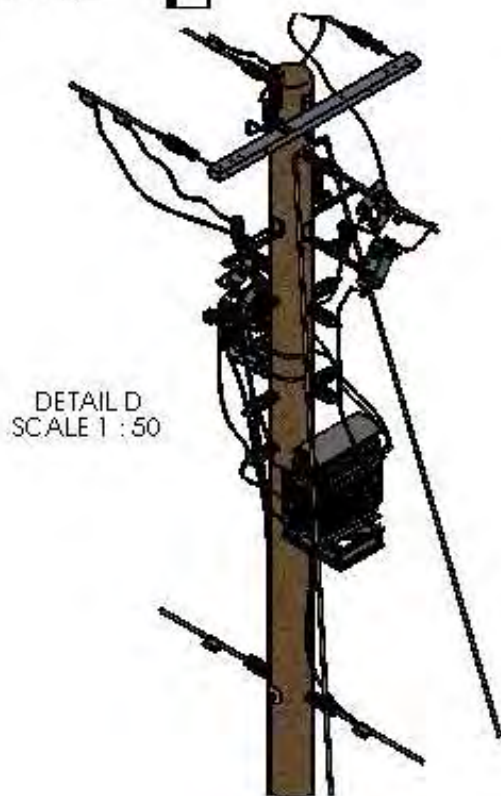
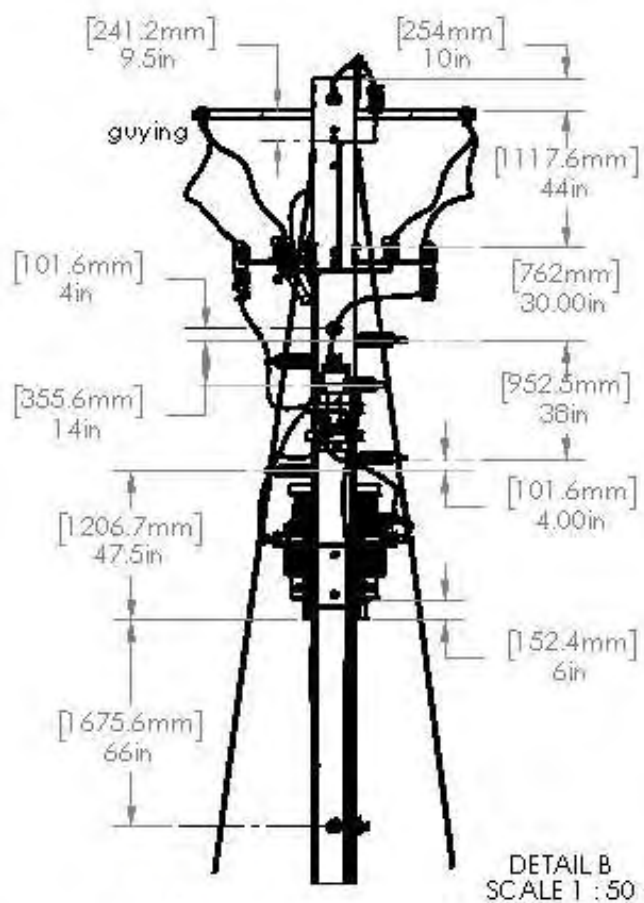
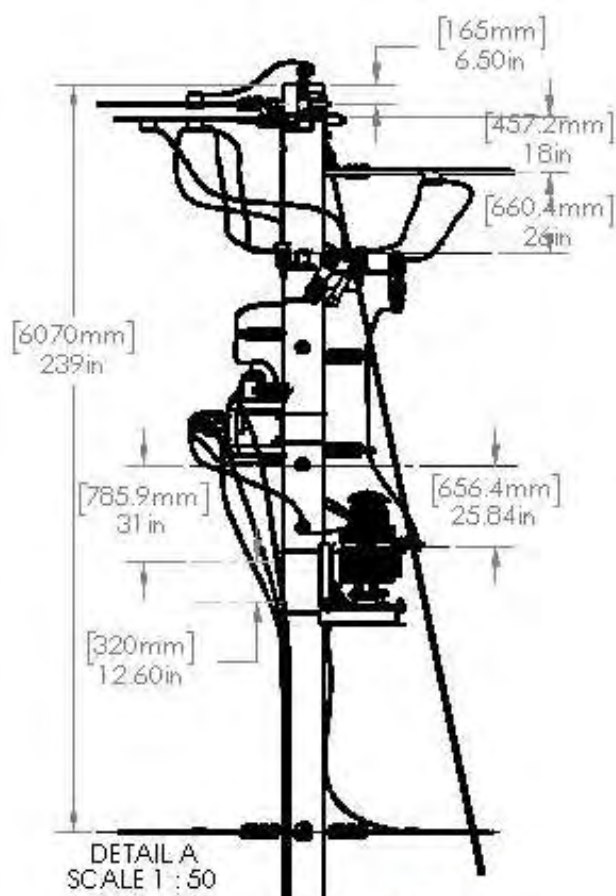
- d. Lifting should be smooth and the crane hook positioned in line with the center of gravity to ensure vertical lift without tipping the equipment. Crane will need to be rated for the load over distance where pole is located.
6. Prior to lifting, ensure that the pole is ready to receive the support console together with **MVROT** by drilling two (2) holes for 3/4" dia bolts through.
    - a. Vertical space between two bolts has to be 320mm (12.6") in vertical plane



7. Position of **MVROT** on the pole should be predetermined so those holes can be drilled ahead of time.



Example of the positioning MVROT on the pole:





For optional fuse (cut-outs and surge arrestors) supports see drawing **EGC-2016-003**, and for mounting and installation details see drawing **EGC-2016-004** (see attachments)

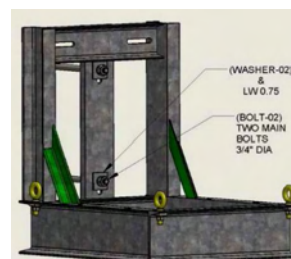
8. Ensure that there are no obstacles on the pole preventing the installation of **MVROT** by overhead crane lift.
  - a. No guywires are interfering with the space above **MVROT** on the pole during lifting.
  - b. Temporarily remove guywires if they are in the way. **Consult Engineer of record to check if that is allowed.**
  - c. **MVROT** is installed on the side of the single phase line. Make sure that there is enough space to safely lift **MVROT** into position below that wire.
  - d. Make sure that the Neutral wire is below the **MVROT**.
  - e. Make sure that power in the lines (feeder) are cut out prior lifting **MVROT**.

### 8. **MVROT INSTALLATION AT SITE – LIFTING PROCEDURES**

1. The lifting and securing of **MVROT** requires two (2) man high-line qualified crew members in the lift basket, to receive **MVROT** and fasten it onto the pole.
2. There are two possible procedures to lift and secure **MVROT** with console on the pole. Both procedures are safe and practical, so it is up to qualified installation crew to choose one or another.  
See drawing **EGC-2016-001** for part list supplied with console.

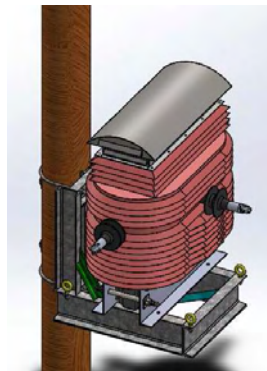
#### a. **First procedure (MVROT and console together):**

- i. Insert two (2) main  $\frac{3}{4}$ " dia bolts through the console holes (in vertical channel) at the back.
  - If bolts have a head: the bolt head needs to be in the space between **MVROT** and the console vertical channel. Make sure that the regular washer is placed between the head and console channel.
  - If bolts have both ends treaded: place one regular washer, lock washer and tighten one nut on shorter tread end of bolts. That will form head of the bolt and can be placed in the same way as a regular bolt with a head.





- ii. Lift **MVROT** and console together with these two bolts inserted into the holes.
- iii. The two-man crew in the basket will need to align bolts with the holes in the pole and hold them in place, not allowing them to be pushed out of the console, and direct the crane operator to move **MVROT** closer to the pole so the other ends of the bolts stick out of the pole.
- iv. Place other regular washer and lock washer on the ends of the bolts sticking out of the other side of the pole and tighten nuts.
- v. Make sure to tighten bolts to torque specified on the drawings (100 ft-lb) or until full vertical channel flange legs of the console are engaged onto the face of the pole.
- vi. Insert two ½" dia. stainless steel wire roped bolts forming "U – bolts", add washers and lock washers onto the treaded ends and tighten nuts.
- vii. After all bolts and U-bolts are secured in place slowly release crane hook to transfer loads onto the bolts.
- viii. Make sure both main bolts through the pole are equally engaged on the top of the slotted hole in supporting console
- ix. Disconnect shackles and move crane arm from this space.
- x. Crew can start connecting MVROT into the distribution lines as per single line diagrams and electrical drawings (see next section).



b. Second procedure (MVROT and console together):  
(applicable for the main bolts without heads)

- i. Insert bolts through the pole
- ii. Lift MVROT together with the console
- iii. The two-man crew in the basket will need to align the bolts with holes in the console and hold them, not allowing them to be pushed out of the pole while directing the crane operator to move **MVROT** closer to the pole so that the other ends of the bolts can go through the holes in console.
- iv. Add washers, lock washer and tighten nuts the same way as in first procedure.
- v. The rest of the steps are the same as in first procedure.



### c. Procedure for lifting console before MVROT:

- i. Insert two (2) main  $\frac{3}{4}$ " dia bolts through the console holes (in vertical channel) at the back.
- ii. Make sure regular washer is placed between the head and console channel.
- iii. Lift console together with these two bolts inserted into the holes.
- iv. The two-man crew in basket will need to align bolts with holes in pole, hold them in place not allowing them to be pushed out of console and direct crane operator to move console closer to the pole so the other ends of the bolts stick out of the pole.
- v. Place other regular washer and lock washer on the ends of the bolts sticking out of the other side of the pole and tighten nuts.
- vi. Make sure to tighten bolts to torque specified on the drawings (100 ft-lb) or until full vertical channel flange legs of the console are engaged onto the face of the pole.
- vii. Insert two  $\frac{1}{2}$ " dia. stainless steel wire roped bolts forming "U – bolts", add washers and lock washers on the treaded ends and tighten nuts.
- viii. After all bolts and U-bolts are secured in place slowly release crane hook to release console.
- ix. Make sure both main bolts through the pole are equally engaged on the top of the slotted hole in supporting console
- x. Disconnect shackles and move crane arm to take **MVROT** up.
- xi. Look at Section 4 (handling **MVROT** in the shop) for assembling temporary lifting beams on **MVROT** and getting it ready for the lift.
- xii. Lift **MVROT** using a different set of sling wires and spread bars as described in Section 4.
- xiii. Connect the **MVROT** onto the console secured on the pole in the same way as described in Section 4.
- xiv. Remove temporary lifting beams and lower them to the truck for the future use.
- xv. Crew can start connecting **MVROT** into the distribution lines as per single line diagrams and electrical drawings (see next section).





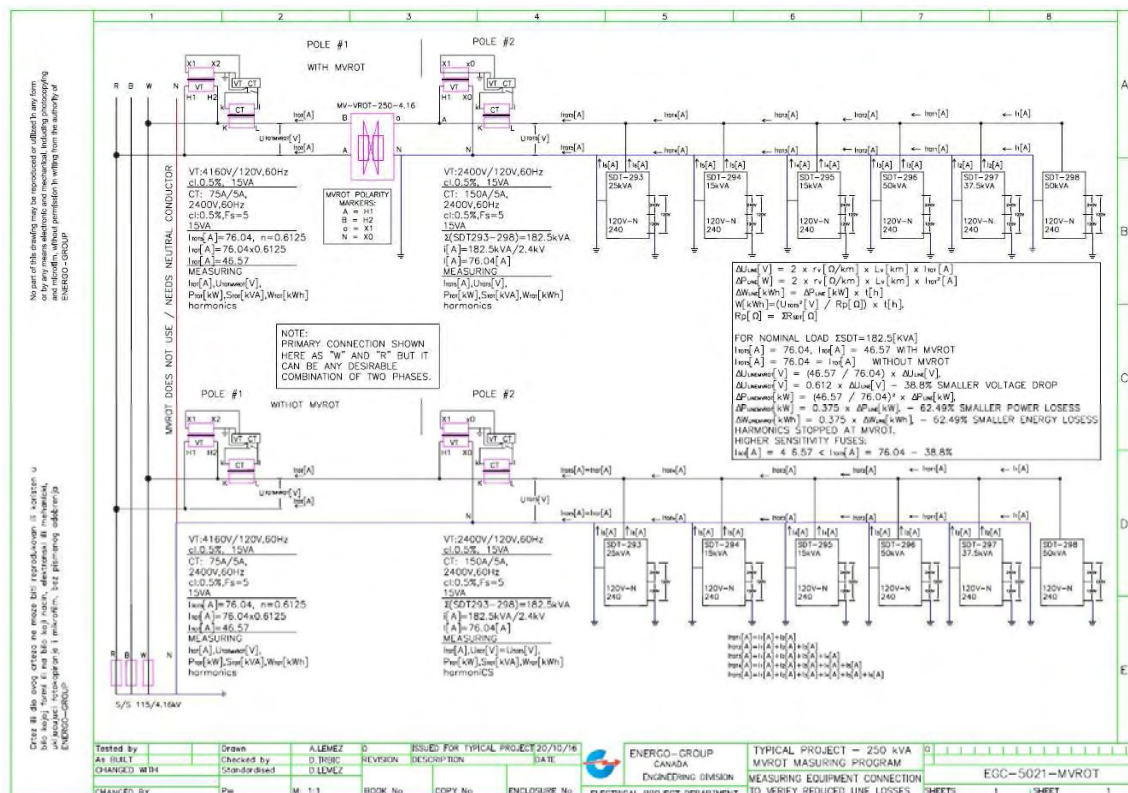
## 9. MVROT INSTALLATION AT SITE – CONNECTING ELECTRICITY

1. Only qualified personnel trained and certified are allowed to connect **MVROT** into the electrical distribution grid.
2. **MVROT installation will be done under strict supervision of Energo Group Personnel or a certified representative.**
3. Energo Group's Certified installation or supervision of installation is done by AC Tesla. Address and contacts are:

### AC TESLA

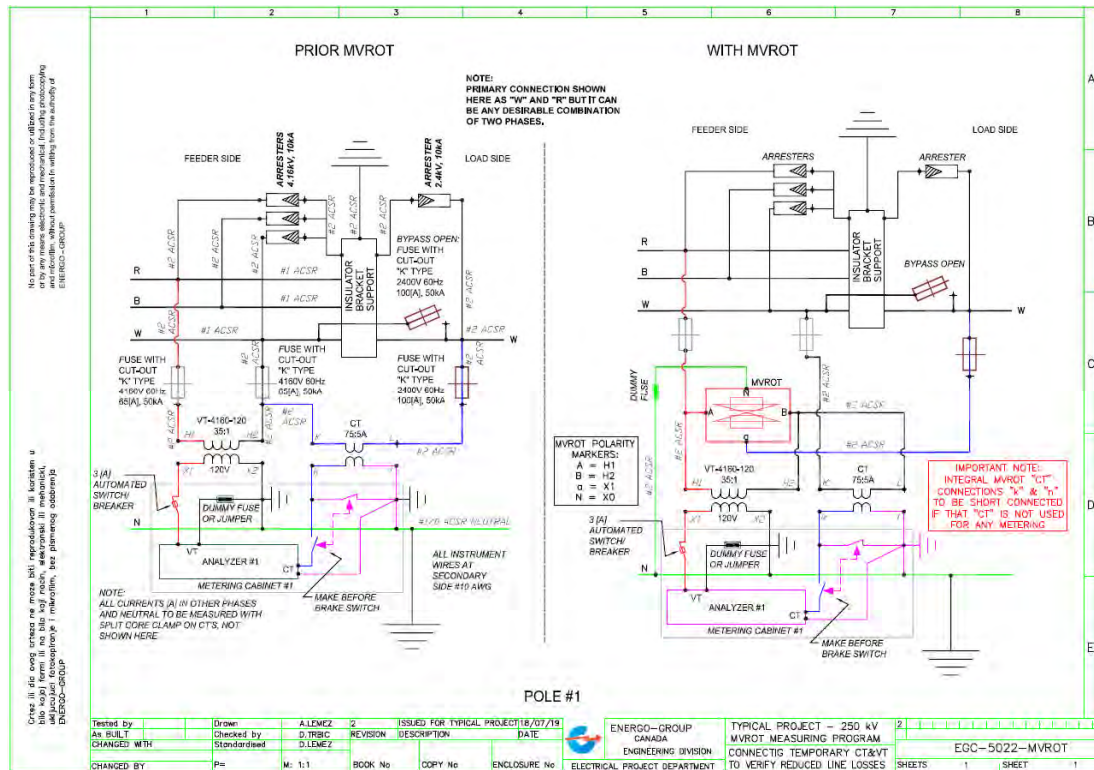
**Aleksandar Stojanovic, President,  
3348 Harvester Rd, Burlington, ON L7N 3M8**

4. The electrical installation company takes on full liability for the proper installation and following all safety procedures and instructions during execution of the work.
5. Any other project specific electrical equipment, wiring and requirements to be installed will be shown on single line diagrams for the specific site installation
6. All electrical connections of **MVROT** are shown on the drawings:
  - a. Temporary measuring electrical parameters and equipment needed at **MVROT** installation site for 4.16 kV distribution line is shown on: EGC-5021-MVROT.

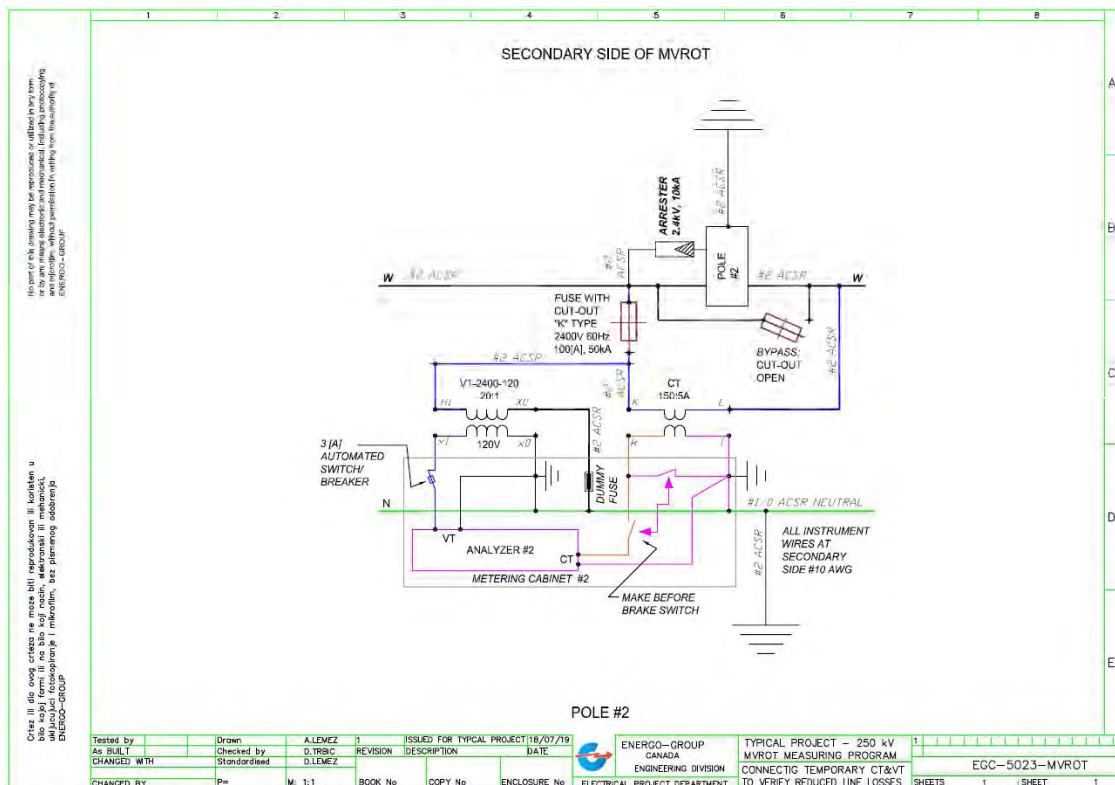




b. Connection drawing for temporary measuring CT's and VT's EGC-5022-MVROT

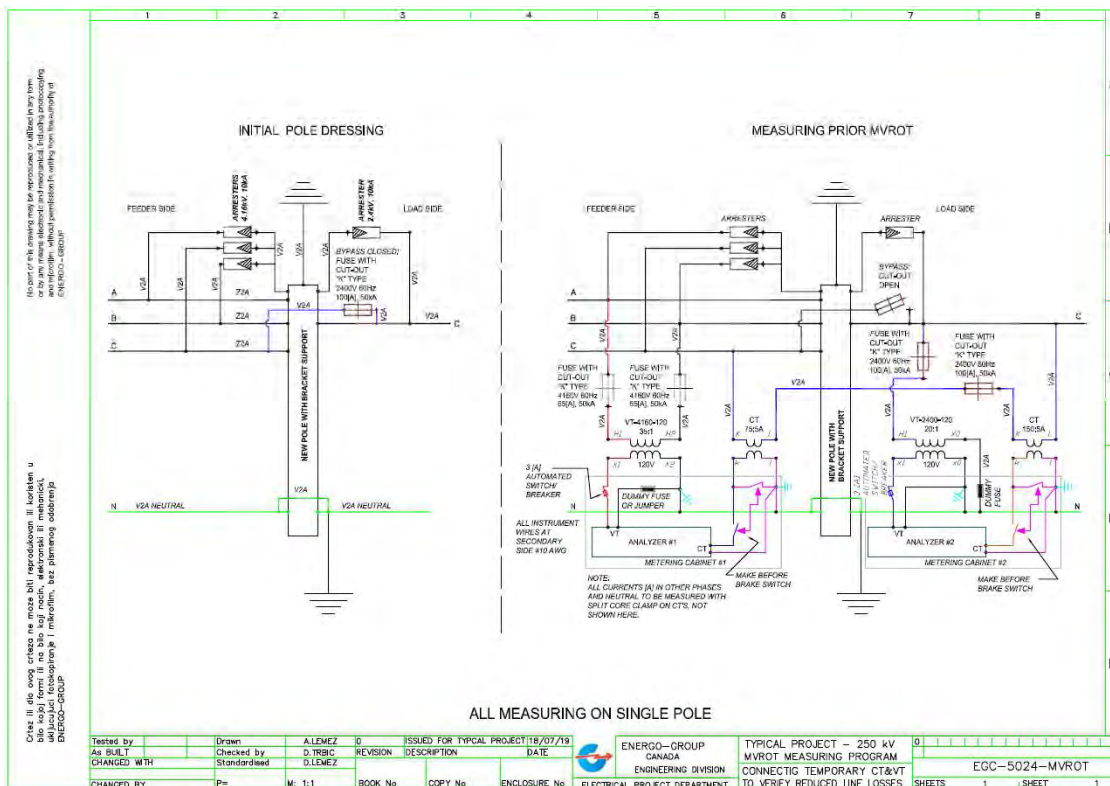


c. Measuring equipment connection on **MVROT** secondary side EGC-5023-MVROT:

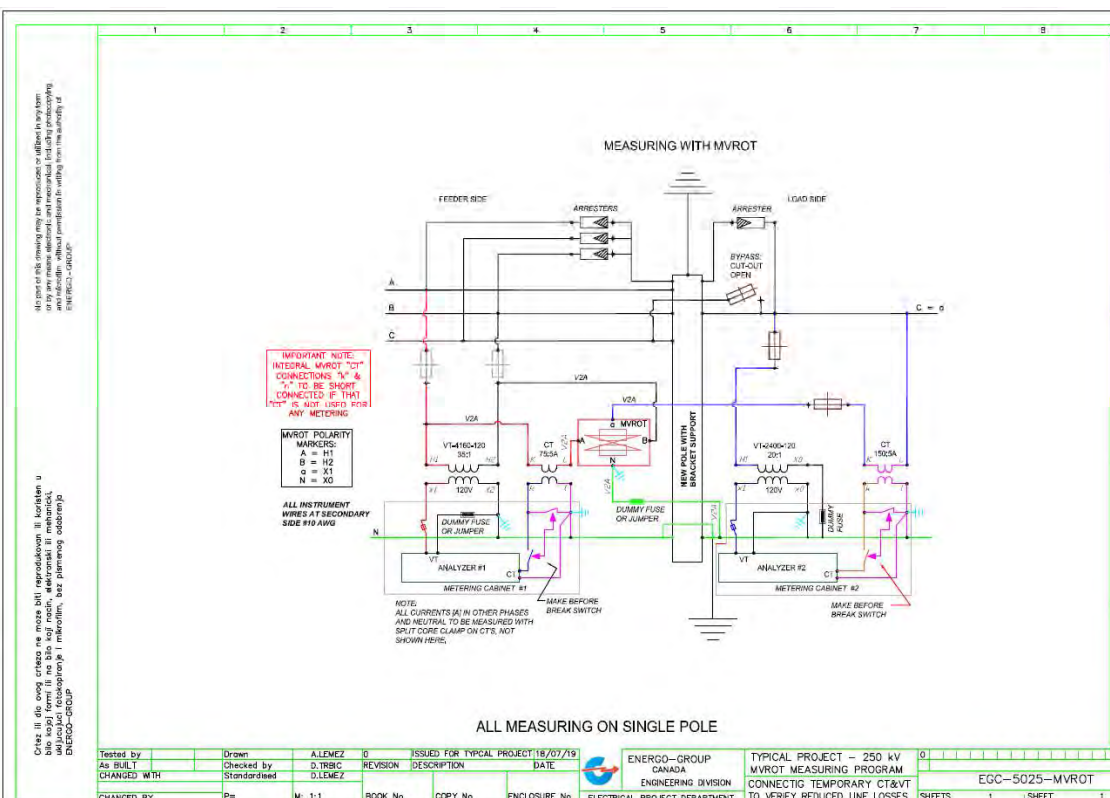




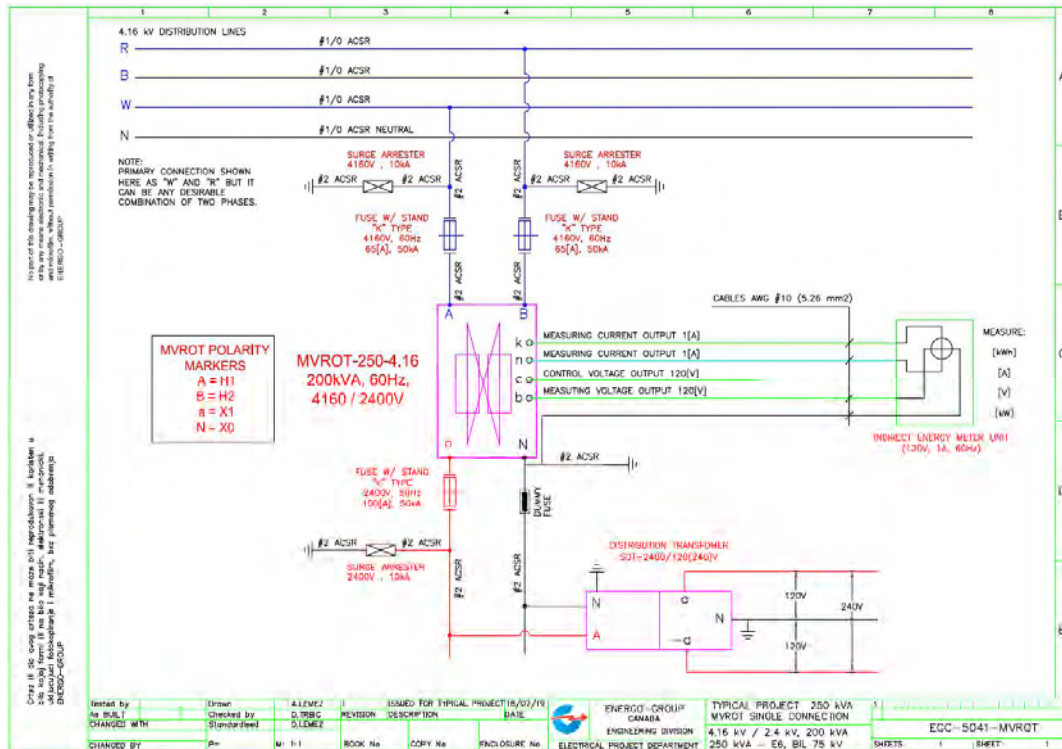
d. All measuring equipment connection on single pole EGC-5024-MVROT:



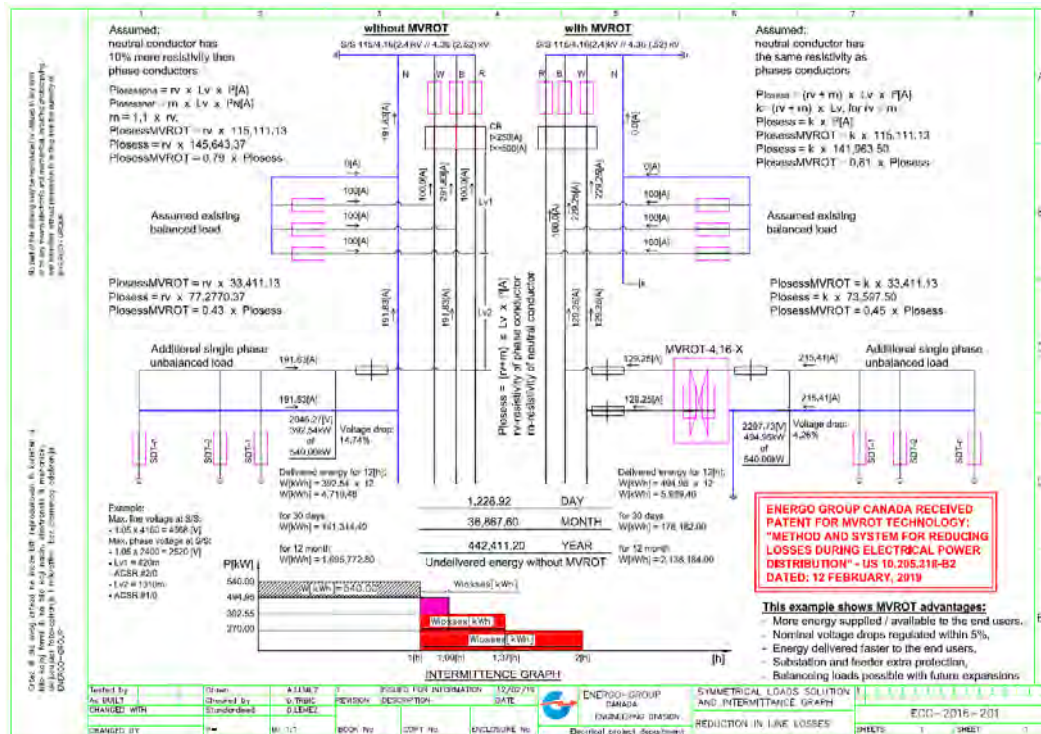
e. All measuring equipment connection on single pole EGC-5025-MVROT:



## f. Single MVROT connection EGC-5041-MVROT



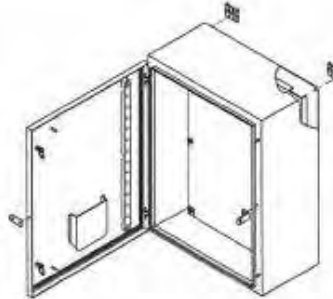
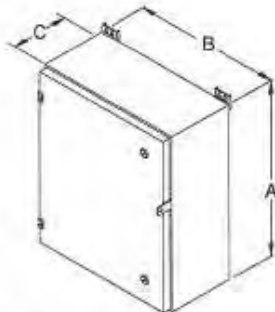
g. Results of the reading before MVROT and after MVROT will need to be analyzed per procedure establish for each site. Example drawing EGC-2016-201 is showing reduction in line losses







h. Metering cabinet data sheet for storing analyzers:

**R Series****EEMAC / NEMA 4-4x-12 / IP-65  
Single Door Enclosures****TECHNICAL READOUT**

Catalog No.	Dimensions			Panel		Weight lbs
	A	B	C	E	F	
R122406	12	24	6	9 x 21		36
R161206	16	12	6	13 x 9		26
R161606	16	16	6	13 x 13		32
R162006	16	20	6	13 x 17		38
R201206	20	12	6	17 x 9		31
R201606	20	16	6	17 x 13		38
R202006	20	20	6	17 x 17		43
R202406	20	24	6	17 x 21		55
R241206	24	12	6	21 x 9		36
R241606	24	16	6	21 x 13		46
R242006	24	20	6	21 x 17		55
R242406	24	24	6	21 x 21		60
R301606	30	16	6	27 x 13		53
R302006	30	20	6	27 x 17		65
R302406	30	24	6	27 x 21		75
R362406	36	24	6	33 x 21		88
R363006	36	30	6	33 x 27		114
R122408	12	24	8	9 x 21		40
R161208	16	12	8	13 x 9		30
R161608	16	16	8	13 x 13		34
R162008	16	20	8	13 x 17		43
R201208	20	12	8	17 x 9		33
R201608	20	16	8	17 x 13		43
R202008	20	20	8	17 x 17		47
R202408	20	24	8	17 x 21		59
R241208	24	12	8	21 x 9		40
R241608	24	16	8	21 x 13		49
R242008	24	20	8	21 x 17		59
R242408	24	24	8	21 x 21		68
R243008	24	30	8	21 x 27		85
R301208	30	12	8	27 x 9		42
R301608	30	16	8	27 x 13		54
R302008	30	20	8	27 x 17		70
R302408	30	24	8	27 x 21		82
R303008	30	30	8	27 x 27		102
R303608	30	36	8	27 x 33		121
R362408	36	24	8	33 x 21		94
R363008	36	30	8	33 x 27		121
R363608	36	36	8	33 x 33		139
R422408	42	24	8	39 x 21		107
R423008	42	30	8	39 x 27		132
R423608	42	36	8	39 x 33		162
R482408	48	24	8	45 x 21		117
R483008	48	30	8	45 x 27		153
R483608	48	36	8	45 x 33		182
R603608	60	36	8	57 x 33		208

Catalog No.	Dimensions			Panel		Weight lbs
	A	B	C	E	F	
R161210	16	12	10	13 x 9		34
R201610	20	16	10	17 x 13		48
R202010	20	20	10	17 x 17		52
R241210	24	12	10	21 x 9		43
R242010	24	20	10	21 x 17		63
R242410	24	24	10	21 x 21		73
R302010	30	20	10	27 x 17		76
R302410	30	24	10	27 x 21		87
R362410	36	24	10	33 x 21		102
R363010	36	30	10	33 x 27		127
R423010	42	30	10	39 x 27		137
R423610	42	36	10	39 x 33		184
R483010	48	30	10	45 x 27		159
R483610	48	36	10	45 x 33		190
R603610	60	36	10	57 x 33		230
R201612	20	16	12	17 x 13		54
R242012	24	20	12	21 x 17		67
R242412	24	24	12	21 x 21		78
R302412	30	24	12	27 x 21		90
R303012	30	30	12	27 x 27		113
R362412	36	24	12	33 x 21		106
R363012	36	30	12	33 x 27		130
R363612	36	36	12	33 x 33		137
R423012	42	30	12	39 x 27		150
R423612	42	36	12	39 x 33		175
R483612	42	36	12	45 x 33		197
R603612	60	36	12	57 x 33		239
R723012	72	30	12	69 x 27		260
R723612	72	36	12	69 x 33		320
R242016	24	20	16	21 x 17		81
R242416	24	24	16	21 x 21		86
R302416	30	24	16	27 x 21		100
R363016	36	30	16	33 x 27		137
R423616	42	36	16	39 x 33		147
R483616	48	36	16	45 x 33		213
R603616	60	36	16	57 x 33		256
R723016	72	30	16	69 x 27		260
R723616	72	36	16	69 x 33		272
R302420	30	24	20	27 x 21		111
R363020	36	30	20	33 x 27		155
R483620	48	36	20	45 x 33		227
R603620	60	36	20	57 x 33		272
R723020	72	30	20	69 x 27		287
R302424	30	24	24	27 x 21		129
R723024	72	30	24	69 x 27		300

**Application:**

Type 4-4x-12 / IP-65 enclosure designed for INDOOR/OUTDOOR housing of electrical, pneumatic or hydraulic instruments.

**Construction:**

- 16 or 14 gauge steel
- Removable cover
- Continuously welded and ground smooth seams
- Padlock hasp supplied
- Interchangeable left/right side cover opening
- Cover stabilizing bumpers
- 1/4 turn latches
- Grounding studs welded on inner cover surface
- Galvanized mounting rail
- Galvanized steel mounting panel (unpainted)
- Four (4) wall mounting brackets offering multiple installation positioning
- Self-adhesive polymer BEL data pocket
- ANSI/ASA61 grey polyester textured powder coating inside out

**Also Available:**

- Galvanized steel
- Cutouts, hubs, windows
- Special finishes & sizes
- Flush handle

**Standards:**

- CSA certified 150359
- UL listed E109310
- CE

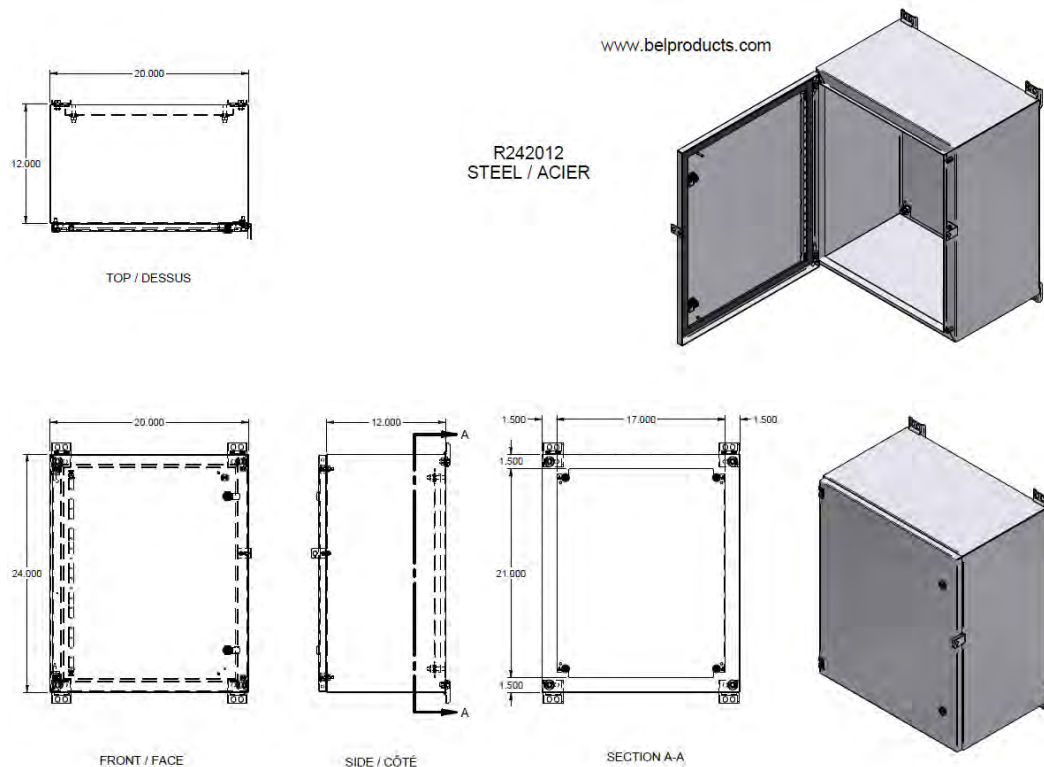
**BEL Products Inc.**

Technical specifications subject to change without notice. 10/2013

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i. Metering cabinet drawing for storing analyzers:



## 10. DISCONNECTING MVROT FROM THE GRID

This procedure describes removing MVROT from the distribution lines for the repairs, replacement or decommissioning. All work will be done by qualified personnel and under strict supervision of foreman, directing the work per MOP's.

1. Prior disconnecting and removal make sure power in the lines are cut off.
2. Two-man crew in the basket will need to disconnect wires from the MVROT insulators.
3. MVROT will need to be disconnected from the console support.
4. Prior to disconnecting MVROT crane to lift temporary lifting beams (MVROT-LFT-001) for the two-man crew in the basket to attach them on the MVROT.
5. Follow section 4 how to attach these two lifting beams.
6. Use the same lifting ropes / wires / slings and spread bars as described in Section 4.5.
7. Position crane hook head over the MVROT and tighten lifting wires.
8. disconnect MVROT from the support console.
9. carry MVROT to the truck bed.
10. Two-man crew in the basket to reconnect power line as originally connected and shown on the engineered drawings.
11. If bypass is present connect fuse into cut-out

- See below example drawings prior MVROT and after MVROT with temporary measuring equipment:





GROUNDING NOTE:  
FOR GROUNDING DETAILS  
REFER TO USF SECTION 9.



GROUNDING NOTE:  
FOR GROUNDING DETAILS  
REFER TO USF SECTION 9.



12. Check all connections and lower the basket to the ground.
13. Restore power and take MVROT away to the shop where it can be inspected, potentially core replaced and get it ready for the energizing it again into the distribution grids.

For procedure of replacing winding part and regular maintenance see document:

**EGC-MVROT-MNT-01**



Example MOP form to be filled for all field installations of MVROT:

ENERGO GROUP CANADA INC. [www.egcanada.ca](http://www.egcanada.ca)



## 12. ATTACHMENTS

*List of referenced drawings within this MVROT manual:*

1. EGC-2016-001
2. EGC-2016-002
3. EGC-2016-003
4. EGC-2016-004
5. EGC-2016-005
6. EGC-2016-006
7. EGC-5021-MVROT
8. EGC-5022-MVROT
9. EGC-5023-MVROT
10. EGC-5024-MVROT
11. EGC-5025-MVROT
12. EGC-5041-MVROT
13. EGC-2016-201
14. SK-0442-1 (K-Line Insulators Ltd)

For more information and typical MVROT project contact Energo Group Canada Inc.